

UNIVERSITÀ POLITECNICA DELLE MARCHE Repository ISTITUZIONALE

Integrated management of postharvest gray mold on fruit crops

This is the peer reviewd version of the followng article:

Original

Integrated management of postharvest gray mold on fruit crops / Romanazzi, Gianfranco; Smilanick, Joseph L.; Feliziani, Erica; Droby, Samir. - In: POSTHARVEST BIOLOGY AND TECHNOLOGY. - ISSN 0925-5214. - STAMPA. - 113:(2016), pp. 69-76. [10.1016/j.postharvbio.2015.11.003]

Availability: This version is available at: 11566/229814 since: 2022-05-25T15:47:22Z

Publisher:

Published DOI:10.1016/j.postharvbio.2015.11.003

Terms of use:

The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. The use of copyrighted works requires the consent of the rights' holder (author or publisher). Works made available under a Creative Commons license or a Publisher's custom-made license can be used according to the terms and conditions contained therein. See editor's website for further information and terms and conditions. This item was downloaded from IRIS Università Politecnica delle Marche (https://iris.univpm.it). When citing, please refer to the published version.

note finali coverpage

(Article begins on next page)

1	Integrated management of postharvest gray mold on fruit crops				
2					
3	Gianfranco Romanazziª, Joseph L. Smilanick ^b , Erica Felizianiª, Samir Droby ^c				
4					
5	^a Department of Agricultural, Food and Environmental Sciences, Marche Polytechnic				
6	University, Via Brecce Bianche, 60131 Ancona, Italy, e-mail g.romanazzi@univpm.it				
7	^b USDA ARS San Joaquin Valley Agricultural Sciences Center, 9611 South Riverbend				
8	Avenue, Parlier, CA 93648-9757 (retired), e-mail joe.smilanick@gmail.com				
9	^c Department of Postharvest Science ARO, The Volcani Center, Bet Dagan, Israel – e.mail:				
10	samird@volcani.agri.gov.il				
11					
12	*Corresponding author: G. Romanazzi				
13	E-mail: <u>g.romanazzi@univpm.it</u>				
14	Fax $+39\ 071\ 2204336$				
14	T dX + 57 071 220+550				
15					
16	Highlights				
17	• Gray mold one of the most important postharvest disease of fresh fruit				
18	• Disease management requires the use of a series of preharvest and postharvest actions				
19	• In conventional agriculture, gray mold management relies mainly on fungicide use				
20	• Interest in developing and commercializing alternative treatments is increasing				
21	• Losses can be minimized by the integration of preharvest and postharvest approaches				

22 Abstract

23 Gray mold, incited by Botrytis cinerea, causes major postharvest losses in a wide range of crops. Some infections that occur in the field remain quiescent during the growing season and 24 develop after harvest. The pathogen is also capable of infecting plant tissues through surface 25 injuries inflicted during harvesting and subsequent handling; these develop during storage, 26 even at 0 °C, and spread among products by aerial mycelial growth and conidia. The 27 postharvest decay by this pathogen is controlled by a combination of preharvest and 28 postharvest practices. To minimize postharvest gray mold, control programs rely mainly on 29 applications of fungicides. However, mounting concerns of consumers and regulatory 30 31 authorities about risks associated with chemical residues in food have led to imposition of strict regulations, the banning of use of certain chemical groups, and preferences by 32 wholesaler, retailers and consumers to avoid chemically treated produce. These developments 33 34 have driven the search for alternative management strategies that are effective and not reliant on conventional fungicide applications. In this review, conventional and alternative control 35 strategies are discussed including their advantages and disadvantages. They include the use of 36 conventional fungicides, biocontrol agents, physical treatments, natural antimicrobials, and 37 38 disinfecting agents. Based on examples to control gray mold on specific crops, it is concluded 39 that an integrated management program where adoption of a holistic approach is the key for meeting the challenge of minimizing postharvest losses caused by *B. cinerea*. To optimize the 40 efficacy of treatments, it is essential to understand their mechanism of action as much as 41 possible. Information about direct and indirect effects of each approach on the pathogen is 42 also presented. 43

44

Keywords: biological control, *Botrytis cinerea*, cold storage, natural antimicrobials,
postharvest decay.

48 **1. Introduction**

49 In a report by the United Nations Food and Agricultural Organization, it was estimated that one-third of the food produced worldwide for human consumption is lost after harvest 50 (Gastavsson et al., 2011). Losses inflicted throughout the supply chain due to pathogen-51 induced diseases are the major component of food wastage. Pathogen attack may take place 52 during harvesting and subsequent handling, storage, marketing, and after consumer purchase. 53 Among these pathogens, Botrytis cinerea, the cause of gray mold, is considered one of the 54 most important postharvest decays of fresh fruit and vegetables (Droby and Lichter, 2004; 55 Elad et al., 2015). According to a recent review, B. cinerea ranked second into the world Top 56 57 10 fungal plant pathogens list based on scientific and economic importance (Dean et al., 2012). B. cinerea is an important postharvest pathogen because of the conducive conditions 58 prevailing throughout the postharvest handling chain, including injuries, high humidity, 59 60 senescing plant tissue and high sugar content. Major postharvest losses due to B. cinerea occur in a long list of fresh fruits: apple, blackberry, blueberry, currant, grape, kaki, kiwi, 61 pear, pomegranate, quince, raspberries, strawberry, grapes and many others (Droby and 62 Lichter, 2004; Romanazzi and Feliziani, 2014) (Fig. 1). In other fruits (e.g. apricot, lemon, 63 orange, peach, plum, sweet cherry), although it is not the main pathogen, it is still capable of 64 65 causing considerable postharvest losses.

Harvested agricultural commodities are highly vulnerable to pathogen attack since they undergo accelerated senescence processes, and in many fruit ethylene plays a major role in enhancing susceptibility to gray mold as well as to other postharvest diseases (Lougheed et al., 1978). Manipulation of fruit ripening processes using various postharvest technologies (*e.g.*, inhibition of ethylene production or action, modified and controlled atmospheres, plant hormones) can greatly affect infection and development of postharvest gray mold (Crisosto et al., 2002).

B. cinerea can survive in the field under a wide range of conditions as a saprophyte, 73 74 where it colonizes flower residues, fruit juice drops, dead leaves, or other non-living plant 75 tissue. This type of survival is well known in strawberry where the pathogen overwinters on dead leaves and starts its pathogenic phase at flowering, where it can remain latent on the 76 stamens and below the sepals, and later infect the fruit close to or soon after harvest 77 (Powelson, 1960). For this reason, the origin of most infections in strawberry fruit is located 78 close to the sepals, which are often located under flower residues (Fig. 2). In many cases, it is 79 possible to find gray mold developing on packed produce in the market, with the pathogen 80 infection occurring on infected petals. In grapes, colonization of flower residues by B. cinerea 81 82 is considered to be an important mode of infection. The pathogen can remain into the cluster 83 and start additional infections of the berries when environmental conditions are favorable to the development of the disease (Pearson and Goheen, 1988). In this case, treatment at pre-84 85 bunch closure is recommended in table grapes to avoid infections soon before and after harvest. This is due to the current lack of systemic active ingredients that target B. cinerea. 86 These infections occur because the inoculum of B. cinerea surviving on flower residues is 87 capable of initiating infections on tissue lesions due to biotic (grape moth, powdery mildew 88 infections, fruit fly) or abiotic damage (striking among berries, hail, wind). 89

90 After harvest, B. cinerea is capable of infecting fruits and vegetables through the damaged tissue in the stem end, which is rich in nutrient exudates. Stem end infections can 91 develop and spread to the entire fruit. This mode of infection is mostly known in kiwifruit as 92 93 the majority of fruits are infected through picking wounds (Michailides and Elmer, 2000). In pome fruit, gray mold infections can originate from wounds, stem punctures, or the stem or 94 95 calyx end of the fruit (Sutton et al., 2014). Although B. cinerea is a common saprophyte on decaying organic matter on the orchard floor, gray mold is seldom seen in the field on pome 96 fruit, while it becomes visible during storage. Indeed, conidia of B. cinerea are carried into the 97 storage on bins and containers, transported with other organic matters, air-dispersed or 98

99 commonly water-dispersed in flumes in packinghouses (Sutton et al., 2014). In addition, there 100 is substantial evidence indicating an important role of insects in mediating contamination of 101 harvested agricultural commodities with *B. cinerea* inoculum. In this relation, *Thrips* 102 *obscuratus* and honeybees were shown to facilitate deposition of conidia into fruit injuries 103 and surface cracks (Michailides and Elmer, 2000).

Efforts to minimize gray mold infections and the subsequent development of decay have 104 105 focused on a better understanding of its biology and etiology on harvested commodities and using this information to develop pre- and postharvest control strategies for the pathogen. 106 107 Among these approaches, the use of biocontrol agents (BCA) or natural compounds, when 108 applied shortly before or soon after harvest, was found to be relatively successful (Calvo-Garrido et al., 2014). Overall, control of the infections on the fruit during storage is 109 considered easier compared to those inflicted in the field, and several appropriate disease 110 111 management strategies have been suggested in this regard (Ippolito and Nigro, 2000; Feliziani and Romanazzi, 2013; Teles et al., 2014). 112

This article provides a general overview of strategies and approaches for management ofpostharvest rots caused by *B. cinerea*.

115

116 2. Postharvest control of gray mold in conventional and organic agriculture

In conventional agriculture, we cannot avoid the use of synthetic fungicides, and there is a 117 long list of registered active ingredients on different crops for gray mold control for both pre-118 119 and postharvest use (Romanazzi and Feliziani, 2014). However, growers are currently stimulated to adopt alternative approaches as stand-alone treatments or in conjunction with 120 121 conventional fungicides. This development is taking place due to several reasons, including requirements from supermarket chains for commodities with low number of residual 122 pesticides (e.g. a maximum of four to five active ingredients) used during production and 123 subsequent postharvest handling. In addition, in some cases, due to the limited number of 124

active ingredients on the fruit, the overall level of residues should not exceed 70-80% of the 125 126 total allowed maximum residue limits (MRLs). For example, if we have four residual active ingredients, each should be present on average at the level of 20% of the allowed MRL. 127 Unfortunately, these commercial policies do not take into consideration that the presence of 128 fungicide residues in the fruit below certain thresholds will allow the pathogen to develop 129 after harvest, resulting in significant losses throughout the handling chain. Furthermore, the 130 131 presence of sub-lethal concentrations of fungicides in the fruit could increase the occurrence 132 of mutations for fungicide resistance in fungal population, as at low doses of fungicides, the frequency of mutations is usually higher, due to the larger size of the sensitive pathogen 133 134 population (van den Bosch et al., 2011).

In recent years, there have been registrations of several low-risk fungicides classified as a 135 minimal risk to human and environmental health, for the control of gray mold with pre-136 137 harvest application intervals (e.g. fenhexamid) as brief as one to a few days prior to harvest (e.g. strawberry, table grapes). At the same time, more environmentally persistent older active 138 ingredients that are considered less safe, such the benzimidazoles, are no longer available in 139 the European market. Others are likely to be banned soon or withdrawn from sale (mostly 140 141 dicarboximides) in other countries because of a high frequency of resistant isolates and a lack 142 of interest among companies to continue their marketing due to a loss of profitability. In addition to chemicals used in conventional agriculture, there is increasing interest in using 143 alternatives to conventional fungicides for the control of postharvest decay. This is based on 144 145 the use of registered biocontrol agents alone to eliminate or reduce fungicide residues in the fruit or, in conjunction with conventional decay control for the purpose of managing fungicide 146 resistance problems. 147

Recently, there has been an increase in the number of products available and registered that promote plant defense; these contain living organisms (biocontrol agents) or chemical plant stimulators such as glutathione, oligosaccharides, laminarin, and chitosan, which are

known to inhibit postharvest decay. Most usually they have dual inhibitory effects on the 151 152 disease due to direct inhibition of pathogens and induction of defense mechanisms in the host tissues. As an example, Metschnikowia pulcherrima depleted iron in apple wounds resulting 153 in decreased infection by B. cinerea (Saravanakumar et al., 2008). Treatment with chitosan, 154 benzothiadiazole, and a mixture of calcium and organic acids reduced pathogen growth and 155 156 increased the expression of enzymes linked to defense mechanisms in strawberry tissues 157 (Landi et al., 2014). Regulation EU 2014/563 included chitosan chloride as the first member on a basic substance list of plant protection products (as planned with Regulation EU 158 2009/1107), so it can be used in plant disease management since July 1, 2014. 159

160

161 **3. Management of gray mold on stored products**

162 Once harvested, most fruits need to be cooled as quickly as possible to remove field heat, to 163 decrease respiration and water loss so as to retain harvest quality. This practice is particularly important when air temperature at harvest is relatively high, and can lead to enhanced loss of 164 water resulting in drying that starts from stems or pedicels and enhanced senescence 165 166 processes. Loss of even relatively small amounts of water from table grapes has a large 167 negative impact on their quality (Crisosto et al., 2001). In addition, the temperature during 168 cold storage needs to be optimal and constant, especially for long distance shipment, because any interruption of the cold chain can allow the development of a pathogen from quiescent 169 infections. This favors rapid disease development particularly under the high humidity 170 171 conditions within packages (Fig. 3). Thermometers with wireless remote access are commercially available and their use is increasing to monitor the temperature of fruit during 172 173 the transport.

Usually fresh fruit are stored at temperatures between 0 to 10 °C, depending on the commodity, for a few days (small berries), up to two months (for some table grape cultivars as 'Crimson Seedless'), or even many months (for kiwifruit, apples or pears). Reduction of

the temperature in a period as rapidly as possible is indispensable for perishable fruits and 177 178 vegetables. For example, highly perishable wild strawberry (Fragaria vesca) fruits are 179 harvested in the field directly into containers and placed in a cold proof box with an ice pad on the bottom (Fig. 4). Under these conditions, the fruits can have a shelf life of three to four 180 days. In Italy, some packinghouses pay a higher price to growers when strawberry fruits are 181 harvested in the early morning. It was estimated that the harvest of these fruits for every hour 182 183 after 10 AM resulted in one day shorter shelf life (G. Savini, personal communication). Table grapes are usually packed directly in the field (Fig. 4) to minimize handling that removes their 184 waxy bloom and causes detachment of berries from the clusters, then they are pre-cooled 185 186 within a few hours using forced air ventilated rooms to reduce the temperature to about 0-1 187 °C. High humidity that occurs within table grape packages minimizes water loss but it can cause condensation to occur if the cold chain is broken and the cold fruit are placed in a warm 188 189 environment. High humidity and free water conditions facilitate conidial germination and penetration through cracks or microlesions that can occur during harvest and subsequent 190 handling. These conditions are ideal for infection because fruit tissues after harvest and during 191 192 cold storage are less reactive due to weakening of defense mechanisms. Once decay has 193 developed, it can progress rapidly by contact and aerial mycelial growth to nearby healthy 194 fruits. This type of infection is known as nesting, because of clustering of infected fruit close 195 to a source of mycelial inoculum. Low temperatures during storage slow but do not stop the growth of *B. cinerea* since it is able to grow at a wide range of temperatures, from 0.5 °C to 196 32 °C (Coertze and Holz, 1999). 197

The use of conventional synthetic fungicides for controlling pathogens on most commodities is prohibited after harvest in most EU countries. In grapes and some other fruits, however, the use of sulfur dioxide during storage is permitted since it is considered as processing aid and not as a fungicide. When it was recognized that hypersensitive reactions occurred in people sensitive to sulfites in food, sulfur dioxide was classified was classified as

a pesticide and MRL 10 mg kg⁻¹ of sulfite residues in table grapes was established by the U.S. 203 204 Environmental Protection Agency (Anonymous, 1989). In California, many organic growers 205 use ozone fumigation of grapes after harvest (Feliziani et al., 2014), and this technology has 206 also been used to some extent among packinghouses working with conventionally grown 207 grapes. An interesting side of ozone treatment resides in its oxidant activity that can reduce fungicide residues on the berries (Karaca et al., 2012; Mlikota Gabler et al., 2010). Sulfur 208 209 dioxide can damage the fruit by causing surface cracks (Zoffoli et al., 2008) and bleaching color from red cultivars (Luvisi et al., 1992). In addition, the treatment is non-selective in 210 eliminating the vast majority of epiphytic microflora left on the fruit without natural 211 212 protection allowing gray mold to develop more readily compared to non-fumigated fruit. To 213 achieve good levels of control, usually sulfur dioxide is applied in storage room of grapes weekly, following a first treatment during cooling prior to cold storage and/or grapes are 214 215 packed with pads releasing sulfur dioxide (Luvisi et al., 1992; Leesch et al., 2014). Due to the problematic use of sulfur dioxide, there are several reports about alternative methods, 216 including application of ethanol after harvest (Karabulut et al., 2003), ethanol in conjunction 217 218 with chitosan or calcium chloride (Romanazzi et al., 2007; Chervin et al., 2009), organic salts 219 (Nigro et al., 2006), controlled atmosphere (Crisosto et al., 2002), or ozone (Palou et al., 220 2002; Feliziani et al., 2014). However, few of these methods are used at a commercial scale (Romanazzi et al., 2012). Recently, Teles et al. (2014) reported that 40% CO₂ for 48 h pre-221 storage treatment followed by controlled atmosphere during subsequent storage markedly 222 223 reduced gray mold incidence. High CO₂ pre-storage alone limited disease incidence both in naturally and artificially infected grapes, but it was more effective when combined with CA in 224 225 cold storage. In another study, the use of ozone gas followed by sulfur dioxide was examined (Feliziani et al., 2014). The combination of a single initial sulfur dioxide fumigation, followed 226 by continuous low level of ozone during cold storage, was effective. Also ozone gas was 227 228 effective in cold storage between biweekly sulfur dioxide fumigations. Both approaches

controlled postharvest gray mold of table grapes and matched the effectiveness of the
commercial practice of initial and weekly sulfur dioxide fumigations. They are of value since
they reduced the amount of sulfur dioxide currently applied by half or more.

232

4. Potential of alternative strategies for controlling postharvest gray mold

Synthetic conventional fungicide treatment has been the primary strategy for managing 234 235 postharvest diseases. However, there are many risks associated with these chemicals, 236 including the development of fungicide resistance (Fillinger et al., 2008), mounting health concerns of consumers and health authorities leading to the demand to reduce human and 237 238 environmental exposure to chemicals, and increased restrictions imposed by regulatory agencies on specific agro-chemicals and/or their allowable residues, especially after harvest. 239 240 Furthermore, some of these chemicals are expensive. These issues have caused a significant 241 research effort during the past twenty-five years to develop effective and useful alternative technologies to the synthetic fungicides to preserve quality and prolong the storage and shelf 242 243 life of fruit. Innovations in this area can be grouped in four categories of treatments: i) 244 microbial biocontrol agents (BCAs); ii) natural antimicrobials; iii) disinfecting agents; and iv) 245 physical means. Among these, considerable work focused on the use of various microbial 246 antagonists (yeasts and bacteria) that occur naturally on fruit surfaces and disrupt the ability of postharvest pathogens to establish infections in wounded fruits. Gray mold is one of the 247 248 main targets of these antagonists.

249

250 Preharvest application of alternative strategies

A number of antagonistic microorganisms were suggested for use in the field before harvest to protect the crop from postharvest gray mold infections (Sharma et al., 2009; Feliziani and Romanazzi, 2013; Liu et al., 2013; Mari et al., 2014) (Tab. 1).

In a study aimed to characterize the effect of cropping system on epiphytic microbial 254 255 community on grapes, Schmid et al. (2011) showed that in organically grown grapevines, the 256 number of antagonistic species, such as Aureobasidium pullulans, was enhanced. A. pullulans was reported as the active ingredient in different biocontrol products to control B. cinerea 257 (Boniprotect and Botector; bio-ferm, Tulln, Austria). Recently, major companies involved in 258 crop protection (including Syngenta, Bayer, and BASF) have been investing in the field of 259 260 biocontrol, natural compounds, and resistance inducers, because of consumer demand for fruit free of pesticide residues along with increased restrictions imposed by legislation. They 261 realize that the market of organic agriculture is growing and it is time to develop products for 262 263 it. In conventional agriculture, the introduction of biological control of postharvest diseases is not extensive since their effectiveness is often relatively low and not always consistent when 264 265 compared to the chemical control. In the field, yeasts and bacteria are exposed to a wide array 266 of stressful environmental conditions and their viability and effectiveness are challenged by high temperature, freeze/spray drying (desiccation), and oxidative stress. Combination of 267 268 yeast and bacteria with other antimicrobial compounds could be an effective method for 269 improving biocontrol performance. Combinations of salts, such as bicarbonates (Droby et al., 270 2003; Qin et al., 2015), and natural compounds, such as chitosan (Meng et al., 2010), have 271 reported to improve the performance of biocontrol agents.

The use of organic and inorganic salts before harvest has been increasingly popular in 272 several organic crops (Nigro et al., 2006; Feliziani et al., 2013a; Khamis and Sergio, 2014). 273 274 The application of calcium chloride is widely used in southern Italy (Nigro et al., 2006) and it can be considered as one of the few examples of success of preharvest treatment alternatives 275 276 to conventional fungicides to control postharvest decay on table grapes (Romanazzi et al., 277 2012). However, these salts can alter the rate of maturity and leave a visible residue on the berry, that harms their marketability. A delay in ripening was caused by preharvest calcium 278 chloride applications to 'Italia' grapes (Nigro et al., 2006). Conversely, application of 279

potassium salts enhanced maturity of 'Thompson Seedless' grapes (Feliziani et al., 2013b;
Obenland et al., 2015).

282

283 Postharvest application of alternative strategies

The research on BCAs for postharvest use resulted in several commercial products able to 284 control B. cinerea (Droby et al., 2009; Nunes, 2012; Feliziani and Romanazzi, 2013; Liu et 285 286 al., 2013; Mari et al., 2014). These products (e.g. Shemer, Candifruit, Boniprotect, Yield Plus, Nexy, Pantovital, Biosave) have reached the market and their use has been promising 287 (Feliziani and Romanazzi, 2013; Mari et al., 2014). However, because of the expense of 288 289 registration and limited market for them as plant protection products, the number of registered BCAs is low as compared to the huge mass of research work that has been conducted in this 290 291 field. This occurred because it is often particularly difficult to move from the discovery phase 292 of an effective antagonist to its introduction as an approved and profitable commercial product. Some products were commercially available for limited time, because they were not 293 294 successful, or because they were developed and sold by small companies that lacked a large 295 market presence. However, the largest obstacle to their widespread use is the development of product that performs effectively and reliably under a wide array of conditions, and that 296 297 integrates easily to a range of commercial processing systems. The reasons for the variability in performance may be due to the presence of pre-established infections, high levels of 298 inoculum, poor storage of the biocontrol product prior to application, or improper application. 299 300 Considerable efforts, however, have been made to integrate the use of postharvest biocontrol products into a production systems approach. The incorporation of various additives is a 301 method that has been used to increase the applicability, effectiveness, and reliability of 302 postharvest BCAs. Despite these limitations, some of the major producers of conventional 303 fungicides have acquired specialized companies that develop BCAs. Currently research on the 304

discovery and characterization of old and new BCAs able to control fruit gray mold is very
active (Fiori et al., 2008; Saravanakumar et al., 2009; Oro et al., 2014).

307 A large variety of volatile compounds, plant extracts, and animal-derived materials with antifungal activity have been reported. Plant volatiles such as acetaldehyde, benzaldehyde, 308 benzyl alcohol, ethanol, methyl salicylate, ethyl benzoate, ethyl formate, hexanal, (E)-2-309 310 hexenal, lipoxygenases, jasmonates, allicin, glucosinolates and isothiocyanates have been 311 shown to inhibit B. cinerea infection on various commodities when tested under laboratory and small scale conditions (Tripathi and Dubey, 2004). Although proven effective at the level 312 of laboratory and small-scale practical experiments, their efficacy needs confirmation under 313 314 large scale and commercial conditions, and safety issues need to be addressed. The use of essential oils is getting interest for the control of postharvest decay (Sivakumar and Bautista-315 316 Baños, 2014). These compounds were reported to control gray mold of table grapes 317 (Abdollahi et al., 2010, 2012), and were applied alone or together with other treatments (Sivakumar and Bautista-Baños, 2014). In the case of essential oils, issues such as 318 319 formulation, method of application, phytotoxicity, and organoleptic quality should be taken in 320 consideration. Treatments with emulsions of 1% essential oil from oregano, savory and thyme showed significant efficacy in reducing diameters of lesions caused by B. cinerea in 4 321 322 cultivars of apple; while the same essential oil emulsions tested at 10% were phytotoxic for all the apple cultivars evaluated (Lopez-Reyes et al., 2010). Among animal-derived compounds, 323 324 treatment with chitosan was effective in the control of preharvest gray mold in wine grapes 325 (Elmer and Reglinski, 2006), and in the management of postharvest gray mold on different fruits (Romanazzi et al., 2015). 326

Disinfecting agents (ethanol, acetic acid, electrolyzed oxidizing water) have been used for fruit surface sterilization, mainly when the process of washing is included in postharvest fruit packaging. Acetic acid was successfully used as fumigant to control postharvest decay of table grapes (Sholberg et al., 1996), as well as ethanol (Mlikota Gabler et al., 2005). The application of electrolyzed oxidizing water is effective in disinfection of water used in packinghouses operations and has shown to decrease conidia contamination of different pathogens, including *B. cinerea* (Guentzel et al., 2010). However, these alternatives have been tested only in the laboratory or in a small scale tests and further research is necessary to assess their potential issues such as phytotoxicity and/or their possible integration into current commercial practices (Romanazzi et al., 2012).

337 The use of physical means (UV-C irradiation, ozone, CA/MA, hypobaric or hyperbaric treatments) has been demonstrated to be effective in controlling gray mold on table grapes 338 (Romanazzi et al., 2012). These control means have the advantage in that they avoid direct 339 340 contact with the fruit (Sanzani et al., 2009), although often their effect is maintained last only as long as they are applied. Among physical means, heat treatment could reduce the 341 application dosage of fungicides. When pear fruit were immersed for 3 min in water at the 342 343 temperature of 50 °C mixed with the fungicide fludioxonil, a reduced concentration of the active ingredient was required to achieve a control of gray mold comparable to the control 344 obtained with the full dosage of the unheated fungicide (Schirra et al., 2008). 345

A strategy to further improve the effectiveness of alternative control methods is the 346 347 integration of different approaches. However, once a treatment is considered effective, it is 348 necessary to carefully verify its potential introduction at a commercial scale in the packinghouse, transport and market chain (Romanazzi et al., 2012). To have effectiveness 349 comparable to the conventional synthetic fungicides the combination of two or more 350 351 alternative approaches may be needed to accomplish commercially acceptable control of postharvest decay. Several combinations were applied in the case of gray mold. For example, 352 353 application of hydroxypropyl methylcellulose and beeswax edible coatings reduced gray mold of stored tomatoes (Fagundes et al. 2014) and the application of garlic extract and clove oil 354 decreased infections of B. cinerea on apples (Daniel et al., 2015). However, effectiveness in 355 356 the lab needs to be confirmed in large-scale tests and the existence of possible negative effects

needs to be evaluated. Some studies concerning the effectiveness of alternative strategies present only disease severity data. However, an alternative that only reduces disease severity but does not reduce disease incidence is not commercially acceptable because the consumers and industry need is to have fruit lot with a very low level of decay incidence. For example, a maximum 0.5% infected berries is the threshold in the inspection standards for table grapes in California; if exceeded, the grapes cannot be shipped (1999, USDA Agricultural Marketing Service).

364

365 5. Concluding remarks and future challenges

Postharvest decay caused by gray mold has great economic importance and in some cases can lead to complete loss of the product. Reducing these losses to a level that is acceptable still poses a great challenge for producers, packers, and marketing at the wholesale and retail levels. In this regard, gray mold remains a challenge to control in certain highly perishable crops, such as small berries.

371 Extensive research has been done and will continue in the future to find effective management technologies and innovative approaches for the control of gray mold on fresh 372 373 fruit and vegetables after harvest. Most of the efforts, however, have been devoted to the 374 development of management programs at the preharvest level. Although applications of 375 conventional fungicides constitute the most common practice for controlling gray mold in the 376 field/orchard or in the packinghouse, their use after harvest on fruits is not allowed in many 377 countries. Their continued use as preharvest treatments has come under increased scrutiny and their future as a control strategy is somewhat questionable. This is because of problems 378 379 associated with (1) failure to effectively control pre and postharvest gray mold due to development of fungicide resistance; (2) consumers desire to reduce human and 380 environmental exposure to chemicals; and (3) increased restrictions imposed by marketing 381 382 chains and governmental regulatory agencies on the use and food residues of agro-chemicals

in fresh agricultural commodities. These have been the driving forces for the development of
postharvest disease control measures that do not rely on conventional fungicides. Currently,
the use of alternative methods as stand-alone treatments for the control of postharvest gray
mold, however, does not provide the efficacy and consistency required for commercial
situations.

B. cinerea uses several modes of infection to attack fruit and vegetables before and after 388 harvest. To increase control of these infections, it is important to influence the process of 389 390 infection at different levels: the pathogen, the microenvironment, and the host. For example, application of a BCA or any other alternative method at a time that prevents establishment of 391 392 the pathogen in the host tissue, given that the attachment of pathogen propagules to the host 393 surfaces and the early stages of germination are critical to successful infection. The 394 microenvironment (e.g. surface wounds) can also be altered to directly or indirectly affect the 395 pathogen. The pH and nutritional composition of the infection site can be manipulated by the addition of salts, organic acids, or surfactants/adjuvants. In certain crops, surface injuries can 396 397 be cured to resist infection by various thermal treatments, and subsequently the chances for infection are lowered. Susceptibility of the commodity (host) may also be reduced by 398 399 changing its physiology using various treatments to either retard senescence or induce natural 400 resistance.

It is anticipated that the continuing withdrawal of key synthetic postharvest fungicides 401 from the market, due to exclusion by regulatory agencies or the high-cost of registration, will 402 403 lead to an absence of effective conventional chemical tools for reducing postharvest losses due to gray mold. Hence, the use of alternative control methods is expected to gain popularity 404 405 in the coming years and become more widely accepted as a component of an integrated 406 strategy to manage postharvest diseases. Along with this approach, effective alternative control strategies would rely on elements such as: (i) classical microbial antagonists; (ii) 407 natural plant resistance; (iii) natural antimicrobials which are the product of a biological 408

409 process; and (iv) combinations among the above cited methods such as thermal curing 410 treatments, plant growth regulators, ethylene inhibitors, MA, CA, and heat treatments. Also, it 411 is very important to reduce the inoculum load and conditions conducive to establishment of 412 infections through well-established cultural and management practices.

413

414 Acknowledgements

This work was supported by EUBerry Project [EU FP7 KBBE 2010-4, Grant Agreement No.
265942]. Thanks are expressed to Dr Antonio Romito and Agriproject team, and to Dr
Gianluca Savini (Sant'Orsola) for sharing information during surveys.

418

419 **References**

- Abdollahi, A., Hassani, A., Ghosta, Y., Bernousi, I., Meshkatalsadat, M.H., 2010. Study on
 the potential use of essential oils for decay control and quality preservation of Tabarzeh
 table grape. J. Plant Prot. Res. 50, 45–52.
- 423 Abdollahi, A., Hassani, A., Ghosta, Y., Bernousi, I., Meshkatalsadat, M.H., Shabani, R.,
- 424 Ziaee, S.M., 2012. Evaluation of essential oils for maintaining postharvest quality of

425 Thompson seedless table grape. Nat. Prot. Res. 26, 77–83.

- 426 Anonymous, 1989. Pesticide tolerance for sulfur dioxide. Fed. Regist. 40(20), 125-126.
- 427 Calvo-Garrido, C., Viñas, I., Elmer, P.A.G., Usall, J., Teixidò, N., 2014. Suppression of
- 428 *Botrytis cinerea* on nectrotic grapevine tissues by early season applications of natural 429 products and biocontrol agents. Pest Manage. Sci. 70, 595-602.
- 429 products and biocontrol agents. Pest Manage. Sci. 70, 393-602.
- 430 Chervin, C., Lavigne, D., Westercamp, P., 2009. Reduction of gray mold development in
- table grapes by preharvest sprays with ethanol and calcium chloride. Postharvest Biol.
- 432 Technol. 54, 115–117.

- 433 Coertze, S., Holz, G., 1999. Surface colonization, penetration, and lesion formation on grapes
- 434 inoculated fresh or after cold storage with single airborne conidia of *Botrytis cinerea*.
 435 Plant Dis. 83, 917-924.
- 436 Crisosto, C.H., Garner, D., Crisosto, G., 2002. Carbon dioxide-enriched atmospheres during
 437 cold storage limit losses from Botrytis but accelerate rachis browning of 'Redglobe' table
 438 grapes. Postharvest Biol. Technol. 26, 181-189.
- Crisosto, C.H, Smilanick, J.L, Dokoozlian, N.K., 2001. Table grapes suffer water loss, stem
 browning during cooling delays. Calif. Agr. 55, 39-42.
- Daniel, C.K., Lennox, C.L., Vries, F.A., 2015. *In vivo* application of garlic extracts in
 combination with clove oil to prevent postharvest decay caused by *Botrytis cinerea*, *Penicillium expansum* and *Neofabraea alba* on apples. Postharvest Biol. Technol. 99, 88-
- 444 <u>92</u>.
- Dean, R., van Kan, J.A.L., Pretorius, Z.A., Hammond-Kosack, K.E., Di Pietro, A., Spanu,
 P.D., Rudd, J.J., Dickman, M., Kahmann, R., Ellis, J., Foster, G.D., 2012. The Top 10
 fungal pathogens in molecular plant pathology. Mol. Plant Pathol. 13, 414-430.
- Droby, S., Lichter, A., 2004. Post-harvest *Botrytis* infection: etiology, development and
 management, in: Elad, Y., Williamson, B., Tudzynski, P., Delen, N. (Eds), *Botrytis*:
 Biology, Pathology and Control. Kluwer Academic Publishers, Dordrecht, The
 Netherlands, pp. 349–367.
- Droby, S., Wisniewski, M., El Ghaouth A., Wilson, C., 2003. Influence of food additives on
 the control of postharvest rots of apple and peach and efficacy of the yeast-based
 biocontrol product Aspire. Postharvest Biol. Technol. 27, 127-135.
- Droby, S., Wisniewski, M., Macarisin, D., Wilson, C., 2009. Twenty years of postharvest
 biocontrol research: is it time for a new paradigm? Postharvest Biol. Technol. 52, 137–
 145.

- 458 Elad, Y., Vivier, M., Fillinger, S., 2015. *Botrytis*: the good, the bad and the ugly, in: Fillinger
- S., Elad Y., Vivier M. (Eds), *Botrytis* the fungus, the pathogen and its management in
 agricultural systems. Springer, Heidelberg, Germany, pp. 1-15.
- 461 Elmer, P.A.G., Reglinski, T., 2006. Biosuppression of *Botrytis cinerea* in grapes. Plant
 462 Pathol. 55, 155-177.
- Fagundes, C., Palou, L., Monteiro, A.R., Pérez-Gago, M.B., 2014. Effect of antifungal
 hydroxypropyl methylcellulose-beeswax edible coatings on gray mold development and
 quality attributes of cold-stored cherry tomato fruit. Postharvest Biol. Technol. 92, 1-8.

Feliziani, E., Romanazzi, G., 2013. Preharvest application of synthetic fungicides and

- 467 alternative treatments to control postharvest decay of fruit. Stewart Postharvest Rev. 3(4),
 468 1-6.
- Feliziani, E., Santini, M., Landi, L., Romanazzi, G., 2013a. Pre- and postharvest treatment
 with alternatives to synthetic fungicides to control postharvest decay of sweet cherry.
 Postharvest Biol. Technol. 78, 133-138.
- 472 Feliziani, E., Smilanick, J.L., Margosan, D.A., Mansour, M.F., Romanazzi, G., Gu, H., Gohil,
- H.L., Rubio Ames, Z., 2013b. Preharvest fungicide, potassium sorbate, or chitosan use on
 quality and storage decay of table grapes. Plant Dis. 97, 307-314.
- Feliziani, E., Romanazzi, G., Smilanick, J.L., 2014. Application of low concentration of
 ozone during cold storage of table grapes. Postharvest Biol. Technol. 93, 38-48.
- 477 Fillinger, S., Leroux, P., Auclair, C., Barreau, C., Al Hajj, C., Debieu, D., 2008. Genetic
- analysis of fenhexamid-resistant field isolates of the phytopathogenic fungus *Botrytis cinerea*. Antimicrob. Agents Ch. 52, 3933-3940.
- Fiori, S., Fadda, A., Giobbe, S., Berardi, E., Migheli, Q., 2008. *Pichia angusta* is an effective
 biocontrol yeast against postharvest decay of apple fruit caused by *Botrytis cinerea* and
- 482 *Monilia fructicola*. FEMS Yeast Res. 8, 961-963.

- 483 Gastavsson, J., Cederberg, C., Sonesson, U., 2011. Global food losses and food waste. Rome:
 484 Food and Agriculture Organization (FAO) of the United Nations.
- Guentzel, J.L., Lam, K.L., Callan, M.A., Emmons, S.A., Dunham, V.L., 2010. Postharvest
 management of gray mold and brown rot on surfaces of peaches and grapes using
 electrolyzed oxidizing water. Int. J. Food Microbiol. 143, 54–60.
- Ippolito, A., Nigro, F., 2000. Impact of preharvest application of biological control agents on
 postharvest diseases of fresh fruits and vegetables. Crop Prot. 19, 715-723.
- 490 Karaca, H., Walse, S.S., Smilanick, J.L. 2012. Effect of continuous 0.3 µL/L gaseous ozone
- 491 exposure on fungicide residues on table grape berries. Postharvest Biol. Technol. 64, 154-492 159.
- Landi, L., Feliziani, E., Romanazzi, G., 2014. Expression of defense genes in strawberry fruit
 treated with different resistance inducers. J. Agric. Food Chem. 62, 3047-3056.
- Leesch, J.G., Smilanick, J.L., Muhareb, J.S., Tebbets, J.S., Hurley, J.M., Jones, T.M. 2014.
- Effects of box liner perforation area on methyl bromide diffusion into table grapepackages during fumigation. Crop Prot. 63, 36-40.
- Liu, J., Sui, Y., Wisniewski, M., Droby, S., Liu, Y., 2013. Review: Utilization of antagonistic
- 499 yeasts to manage postharvest fungal diseases of fruit. Int. J. Food Microbiol. 167, 153-500 160.
- Lopez-Reyes, J.G., Spadaro, D., Gullino, M.L., Garibaldi, A., 2010. Efficacy of apple
 essential oils on postharvest control of rot caused by fungi on four cultivars of apple *in vivo*. Flavour Fragr. J. 25, 171-177.
- Lougheed, E.C., Murr, D.P., Berard, L., 1978. Low pressure storage for horticultural crops.
 HortScience 13, 21-27.
- 506 Luvisi, D., Shorey, H., Smilanick, J.L., Thompson, J., Gump, B.H., Knutson, J., 1992. Sulfur
- 507 dioxide fumigation of table grapes. Bulletin 1932, University of California, Division of
- 508 Agriculture and Natural Resources, Oakland, CA, 21 pp.

- 509 Karabulut, O.A., Smilanick, J.L., Mlikota Gabler, F., Mansour, M., Droby, S., 2003. Near-
- 510 harvest applications of *Metschnikowia fructicola*, ethanol, and sodium bicarbonate to

511 control postharvest diseases of grape in central California. Plant Dis. 87, 1384-1389.

- 512 Khamis, Y., Sergio, R.R., 2014. Applications of salt solutions before and after harvest affect
- the quality and incidence of postharvest gray mold of 'Italia' table grapes. Postharvest
- 514 Biol. Technol. 87, 95-102.
- 515 Mari, M., Di Francesco, A., Bertolini, P., 2014. Control of fruit postharvest diseases: old
 516 issues and innovative approaches. Stewart Postharvest Rev. 1(1), 1-4.
- 517 Meng, X.H., Qin, G.Z., Tian, S.P., 2010. Influences of preharvest spraying Cryptococcus
- *laurentii* combined with postharvest chitosan coating on postharvest diseases and quality
 of table grapes in storage. LWT Food Sci. Technol. 43, 596-601.
- Michailides, T.J., Elmer, P.A.G., 2000. Botrytis gray mold of kiwifruit caused by *Botrytis cinerea* in the United States and New Zealand. Plant Dis. 84, 208-223.
- Mlikota Gabler, F., Smilanick, J.L., Ghosoph, J.M., Margosan, D.A., 2005. Impact of
 postharvest hot water or ethanol treatment of table grapes on gray mold incidence,
 quality, and ethanol content. Plant Dis. 89, 309-316.
- 525 Mlikota Gabler, F., Smilanick, J.L., Mansour, M.F., Karaca, H., 2010. Influence of
- fumigation with high concentrations of ozone gas on postharvest gray mold and fungicide
 residues on table grapes. Postharvest Biol. Technol. 55, 85–90.
- 528 Nigro, F., Schena, L., Ligorio, A., Pentimone, I., Ippolito, A., Salerno, M.G., 2006. Control of
- table grape storage rots by pre-harvest applications of salts. Postharvest Biol. Technol. 42,
 142–149.
- Nunes, C.A., 2012. Biological control of postharvest diseases of fruit. Eur. J. Plant Pathol.
 133, 181-196.
- 533 Obenland, D., Feliziani, E., Zhu, S., Zhao, X., Margosan, D.A., Mlikota Gabler, F., Van Zyl,
- 534 S., Romanazzi, G., Smilanick, J.L., Beno-Moualem, D., Kaplunov, T., Lichter, A., 2015.

- Potassium application to table grape clusters after veraison increases soluble solids by
 enhancing berry water loss. Sci. Hortic. 187, 58-64.
- 537 Oro, L., Feliziani, E., Ciani, M., Romanazzi, G., Comitini, F., 2014. Biocontrol of postharvest
- 538 brown rot of sweet cherries and population dynamic of *Saccharomyces cerevisiae*
- 539 Disva599, Metschnikowia pulcherrima Disva267 and Wickerhamomyces anomalus
- 540 Disva2 strains. Postharvest Biol. Technol. 96, 64-68.
- Palou, L., Crisosto, C.H., Smilanick, J.L., Adaskaveg, J.E., Zoffoli, J.P., 2002. Effects of
 continuous 0.3 ppm ozone exposure on decay development and physiological responses
- of peaches and table grapes in cold storage. Postharvest Biol. Technol. 24, 39–48.
- Pearson, R.C., Goheen, A.C., 1988. Compendium of grape diseases, ed. APS Press, MN,
 USA.
- 546 Powelson, R.L., 1960. Initiation of strawberry fruit rot caused by *Botrytis cinerea*.
 547 Phytopathology 50, 491-494.
- 548 Qin, X., Xiao, H., Xue, C., Yu, Z., Yang, R., Cai, Z., Si, L., Biocontrol of gray mold in grapes
- with the yeast *Hanseniaspora uvarum* alone and in combination with salicylic acid orsodium bicarbonate. Postharvest Biol. Technol. 100, 160-167.
- Romanazzi, G., Feliziani, E., 2014. *Botrytis cinerea*, in: Bautista-Baños, S., (Ed.), Postharvest
 decay: control strategies. Elsevier, ISBN: 9780124115521, pp. 131-146.
- Romanazzi, G., Feliziani, E., Bautista-Baños, S., Sivakumar, D., 2015. Shelf life extension of
- 554 fresh fruit and vegetables by chitosan treatment. Crit. Rev. Food Sci. Nutr. 55 (in press,
- bi 10.1080/10408398.2014.900474).
- Romanazzi, G., Karabulut, O.A., Smilanick, J.L., 2007. Combination of chitosan and ethanol
- to control gray mold of table grapes. Postharvest Biol. Technol. 45, 134-140.
- 558 Romanazzi, G., Lichter, A., Mlikota Gabler, F., Smilanick, J.L., 2012. Natural and safe
- alternatives to conventional methods to control postharvest gray mold of table grapes.
- 560 Postharvest Biol. Technol. 63, 141-147.

- Sanzani, S.M., Nigro, F., Mari, M., Ippolito, A., 2009. Innovations in the control of
 postharvest diseases of fresh fruits and vegetables. Arab J. Plant Prot. 27, 240-244.
- Saravanakumar, D., Ciarovella, A., Spadaro, D., Garibaldi, A., Gullino, M.L., 2008. *Metschnikowia pulcherrima* strain MACH1 out competes *Botrytis cinerea*, *Alternaria alternata* and *Penicillium expansum* in apples through iron depletion. Postharvest Biol.
 Technol. 49, 121-128.
- Saravanakumar, D., Spadaro, D., Garibaldi, A., Gullino, M.L., 2009. Detection of enzymatic
 activity and partial sequence of a chitinase gene in *Metschnikowia pulcherrima* strain
 MACH1 used as post-harvest biocontrol agent. Eur. J. Plant Pathol. 123, 183–193.
- 570 Schirra, M., D'Aquino, S., Mulas, M., Melis, R.A.M., Giobbe, S., Migheli, Q., Garau, A.,
- 571 Angioni, A., Cabras, P., 2008. Efficacy of heat treatments with water and fludioxonil for
- postharvest control of blue and gray molds on inoculated pears and fludioxonil residues in
 fruit. J. Food Prot. 71, 967-972.
- Schmid, F., Moser, G., Müller, H., Berg, G., 2011. Functional and structural microbial
 diversity in organic and conventional viticulture: organic farming benefits natural
 biocontrol agents. Appl. Environ. Microbiol. 77, 2188–2191.
- 577 Sharma, R.R., Singh, D., Singh, R., 2009. Biological control of postharvest diseases of fruits
- and vegetables by microbial antagonists: A review. Biol. Control 50, 205-221.
- Sholberg, P.L., Reynolds, A.G., Gaunce, A.P., 1996. Fumigation of table grapes with acetic
 acid to prevent postharvest decay. Plant Dis. 80, 1425-1428.
- 581 Sivakumar, D., Bautista-Baños, S., 2014. A review on the use of essential oils for postharvest
- decay control and maintenance of fruit quality during storage. Crop Prot. 64, 27-37.
- 583 Sutton, T.B., Aldwinckle, H.S., Agnello, A.M., Walgenbach J.F., 2014. Gray mold. In:
- 584 Compendium of apple and pear diseases and pests, Second edition, APS Press, St. Paul,

585 MN, USA, 77-78.

- Teles, C.S., Benedetti, B.C., Gubler, W.D., Crisosto, C.H., 2014. Prestorage application of
- 587 high carbon dioxide combined with controlled atmosphere storage as a dual approach to
- 588 control *Botrytis cinerea* in organic 'Flame Seedless' and 'Crimson Seedless' table grapes.
- 589 Postharvest Biol. Technol. 89, 32-39.
- 590 Tripathi, P., Dubey, N.K., 2004. Exploitation of natural products as an alternative strategy to
- control postharvest fungal rotting of fruit and vegetables. Postharvest Biol. Technol. 32,235-245.
- USDA Agricultural Marketing Service, 1999. Part 51.886. Decay tolerances. Pp. 7 in: Table
 Grapes (European or Vinifera Type) Grades and Standards. 14 Pp.
- van den Bosch, F., Paveley, N., Shaw, M., Hobbelen, P., Oliver, R., 2011. The dose rate
- debate: does the risk of fungicide resistance increase or decrease with dose? Plant Pathol.60, 597–606.
- Zoffoli, J.P., Latorre, B.A., Naranjo, P., 2008. Hairline, a postharvest cracking disorder in
 table grapes induced by sulfur dioxide. Postharvest Biol. Technol. 47, 90–97.

- Tab. 1 List of some commercial formulations based on BCA available on the market for the
- 603 control of gray mold.

Trade name	Microrganism	Company	County
Shemer	Metschnikowia	Bayer/Koppert Biological	Germany/Netherlands
	fructicola	Systems	
Candifruit	Candida sake	IRTA (former Sipcam-	Spain
		Inagra)	
Pantovital	Pantoea agglomerans	IRTA	Spain
Boni Protect	Aureobasidium	Bio-Ferm/Manica	EU (preharvest)
/Botector	pullulans		Austria
Nexy	Candida oleophila	Lesaffre	France
Serenade	Bacillus subtilis	Bayer (former BASF)	Germany
Bio-Save	Pseudomonas syringae	Jet Harvest Solutions	USA
Yield Plus	Cryptococcus albidus	Lallemand	South Africa
Amylo-X	Bacillus	Biogard CBC	Italy
	amyloliquefaciens		

604

613 614 **Figure captions** 615 Fig. 1 – Gray mold development on some fruits. From left to right, in the first row: quince 616 strawberry, kiwi, raspberry. Second row: baby kiwi, table grapes, pomegranate, blueberry. 617 Third row: persimmon, peach (infection on the left), orange, sweet cherry. 618 619 620 Fig. 2 – On the left, infection in strawberry starting from sepal area, where it is possible to see a petal residue. On the right, strawberry box in a store with gray mold infection, with 621 necrotized (bottom) and healthy (top) petals. In the middle, an infection from *Penicillium* spp. 622 623 Fig. 3 – Black continuous line indicates the ideal dynamic of temperatures during cold storage 624 625 of fruit. Blue dotted line indicates accidental increase in temperatures that should be avoided, as any interruption of the cold chain can allow the development of an infection from quiescent 626 627 pathogen. 628 Fig. 4 – Harvest of table grapes in Southern Italy (top left). Bunches are packed directly in 629 wood boxes (top right). Cold proof containers used to harvest wild strawberries with ice pad 630 on the bottom (bottom left) and cardboard onto which strawberry boxes are placed in (bottom 631 632 right). 633

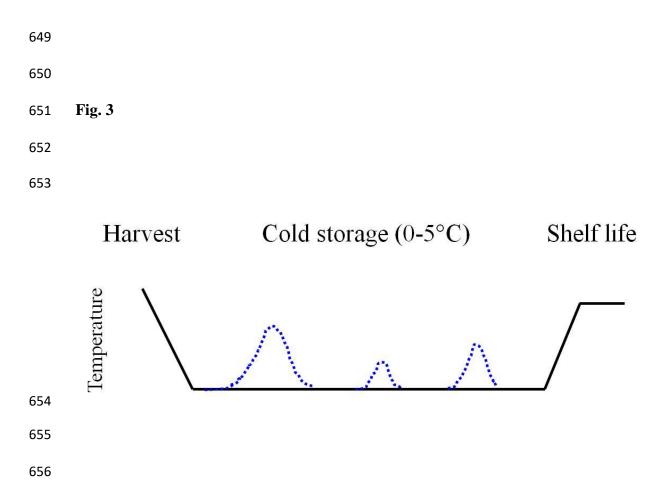
635 Fig. 1











- **Fig. 4**

