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1 **Improving sustainable management of university buildings based on occupancy**

2 **data**

3 Marco D'Orazio¹, Gabriele Bernardini^{2,*}, Elisa Di Giuseppe³

4 1-DICEA, Università Politecnica delle Marche, via Brecce Bianche, 60131 Ancona (Italy): m.dorazio@univpm.it

5 2-DICEA, Università Politecnica delle Marche, via Brecce Bianche, 60131 Ancona (Italy): g.bernardini@univpm.it

6 [univpm.it](mailto:g.bernardini@univpm.it)

7 3-DICEA, Università Politecnica delle Marche, via Brecce Bianche, 60131 Ancona (Italy):

8 e.digiuseppe@univpm.it

9 * corresponding author

10

11 **ABSTRACT**

12 The sustainability of buildings during their life cycle could be promoted by optimizing their facility
13 management. In this sense, data-driven approaches could support the improvement of building operation
14 and maintenance (O&M), since they can exploit collected data to provide useful correlations to assess the
15 sustainability performance depending on the surrounding constraints. Universities are among the most
16 relevant and large organizations, generally hosted in multi-story buildings, that could take advantage of such
17 data to improve the sustainable goals of class occupancy and timetable. Herein, a high level of classroom
18 occupancy is the main goal for class timetabling, while its effect on other O&M performances is generally
19 overlooked. In the literature, class timetabling effects on universities O&M, and especially on elevators'
20 maintenance tasks, have not yet been addressed in depth. For the first time, this work then adopts a data-
21 driven approach to jointly optimize class scheduling and corrective maintenance actions required on
22 elevators in university buildings. Indeed, elevators' use is strongly influenced by scheduling-dependent
23 occupants' movement, thus being one of the main components of the total maintenance costs, and
24 meaningfully affecting safety performances. A 15 months-long experimental campaign on a university campus
25 daily hosting up to 7000 occupants was performed to correlate occupants' presence/movement with the
26 number of corrective actions on elevators. The data-driven correlation was then integrated with an open-
27 source timetabling software to assess the impact of alternative timetables (affecting occupants' movement
28 and occupancy levels) on expected maintenance needs. According to the results, the optimized timetable
29 can reduce current elevator maintenance needs by 65%, while the classroom occupancy performance is just
30 reduced by 7%, thus still leading to sustainable building use. The proposed optimization approach allows
31 facility managers to implement a university class timetabling which achieves higher maintenance cost

32 savings, thus moving towards more sustainable management of building scheduling and maintenance
33 performances in a joint manner.

34 **Keywords**

35 building maintenance; building sustainability; maintenance request; elevator; timetabling; facility
36 management

37

38 **PRACTICAL APPLICATIONS**

39 Sustainable management of university buildings should take into account the optimization of maintenance
40 tasks, due to their impacts on time, costs, workforce, and business continuity needs. Such maintenance needs
41 are strongly related to class occupancy and timetable, which imply users' flows and activities, especially in
42 complex and multi-storey buildings. Elevators are strongly influenced by scheduling-dependent occupants
43 movement, thus being one of the main components of the total maintenance costs, and meaningfully affecting
44 safety performances. Data-driven approaches can reduce uncertainties on unpredictable faults depending
45 on scheduling. Data collected by Computer Maintenance Management Systems on end-users' requests can
46 thus be used to provide correlations between occupancy and maintenance needs, in view of their
47 implementation in Building Automation and Performance Systems. Such correlations can (a) support facility
48 managers in predicting critical conditions implying corrective actions, (b) inform decision-makers on how to
49 better define facility management contracts, since they can estimate additional efforts based on building use,
50 and thus (c) improve the maintenance sustainability by allowing decision-makers adopting optimized classes
51 occupancy (when correlations are implemented, for instance, in simulation tools). The proposed approach
52 to timetable optimization could be also extended to other scheduling-based activities (e.g. offices, congress
53 and cultural centres, large medical offices, recreative buildings, other administrative buildings open to the
54 public, mixed-use buildings, and ideally, large and long-term construction sites), and systems or components
55 with which users can deeply interact depending on scheduled tasks (e.g. lighting systems, ductless air
56 conditioning devices, safety handles, pavings).

57

58 **2. INTRODUCTION**

59 The optimization of operation and maintenance (O&M) tasks during the building life cycle can significantly
60 improve the sustainability of buildings, and should be based on a joint understanding of the interactions
61 between the different building components, systems, management procedures, facility managers, technical
62 staff and users acting within the built environment (Almeida et al. 2020; Bortolini and Forcada 2020; Chiang

63 et al. 2016; Gilani et al. 2022; Gunay et al. 2019; Jafari et al. 2019). Regardless of the specific context (e.g.
64 modern versus historical buildings), such sustainability issues should encompass several impacts, mainly
65 relating to (Bortolini and Forcada 2020; Cruz Rios et al. 2021; Li et al. 2021; Maslesa and Jensen 2019;
66 Massafra et al. 2022; Peng et al. 2020; Stazi et al. 2017): (1) environmental issues, which are widely connected
67 to building operation (e.g. energy consumptions) as well as on circular economy concepts, in view of reuse
68 and adaptation of buildings and their components; (2) economic issues, since O&M costs can reach up to
69 75% of the initial construction costs; (3) whole management tasks, since faults or inadequate operation
70 conditions, and related maintenance needs and activities, can compromise the building business continuity;
71 (4) occupant safety, health, comfort, productivity, and, from a general standpoint, satisfaction, which are
72 generally connected with all the aforementioned management issues, in view of the paramount role of end-
73 users in affecting the building status over the time.

74 In this wider picture, large, multi-storey public buildings are relevant scenarios since they are characterized
75 by a significant number of hosted users, who interact with the building components, equipment, layouts, and
76 construction technologies (Almeida et al. 2020; Gunay et al. 2019; Stazi et al. 2017). Utilities, supplies, their
77 operation and related maintenance interventions on building components and equipment are then strictly
78 related to the presence and movement of the occupants, and not only to the features of the buildings
79 themselves. Occupancy scheduling and activities timetabling are hence paramount factors affecting O&M
80 needs (Lindahl et al. 2019; Ward et al. 2019).

81 Universities are exemplary buildings in this context, considering the different scheduled activities and daily
82 high number of occupants, affecting both operation (e.g. energy uses) and maintenance performance, impact
83 and costs (D’Orazio et al. 2022; Lindahl et al. 2018; Mokhtari and Jahangir 2021; Palis and Saidin Misnan 2018;
84 Razali et al. 2020; Sun et al. 2021). Technical systems, such as elevators and mechanical stairs, are necessary
85 to ensure the movement between different floors, depending on classes timetable and activities schedules
86 (Vermuyten et al. 2016), and so their continuous use strongly impacts O&M performances, especially for
87 universities hosted in large multi-storey buildings (Lang et al. 2016; Li et al. 2014; Niu et al. 2021; Olander
88 and Eves 2011; Zubair and Zhang 2020). For instance, considering operation tasks, the continuous use of
89 elevators implies high energy use, which can reach 25%-40% of the total energy consumption in a building

90 (Tukia et al. 2016; Zubair and Zhang 2020). At the same time, elevators are critical building systems, requiring
91 frequent, and often very expensive, maintenance interventions, also considering safety reasons (Dzulkifli et
92 al. 2021; Niu et al. 2021).

93 While previous works tried to evaluate how university management could affect operation needs thanks to
94 data-driven approaches, maintenance issues seem to be limitedly investigated (D’Orazio et al. 2022; Gunay
95 et al. 2019; Hong et al. 2022; Ma et al. 2020; Song et al. 2017). In a general way, sustainable maintenance
96 activities should first balance planned interventions as the best ways to avoid business continuity
97 interruptions and ensure adequate user satisfaction (Dzulkifli et al. 2021; Ibbs and Terveer 1984; Ma et al.
98 2021). Such actions are generally included in facility management contracts, which have been introduced in
99 O&M in view of the complexities of current building technologies, systems and uses (D’Orazio et al. 2022;
100 Sourav Das Adhikari et al. 2019). Nevertheless, unpredictable faults could still occur, including when
101 variations in the building use can occur, also in view of the building schedule. The required time and efforts
102 to supply related corrective maintenance actions could imply relevant needs for the facility managers and
103 the contractors, mainly in terms of economic and workforce sustainability and one of the fundamental topics
104 in this sense is the needed improvement of the coherence between the services delivered by the facility
105 management contractors and the “demand organization” needs (Dzulkifli et al. 2021). A set of other
106 preventive maintenance actions could be combined with planned activities to reduce the impact of corrective
107 needs. The building use conditions, also in terms of scheduling and users’ behaviours, could be then
108 compared to their effects on components and equipment faults and problems, according to a predictive (or
109 even a “condition-based”) perspective in building maintenance (D’Orazio et al. 2022; Gunay et al. 2019).

110 The tools used by corporate facility management, exploiting building digitalization, i.e. databases (e.g. those
111 relating to Computerized Maintenance Management Systems - CMMS), could actively support these steps
112 (Johannes et al. 2021). In fact, they can collect inputs to support data-driven maintenance planning which
113 can contribute to informed, optimized and, thus, more sustainable strategies for building maintenance (Ma
114 et al. 2020). Faults on building systems and components, including elevators, are generally collected by the
115 building managers mainly thanks to occupants’ reports (e.g. text messages, e-mails), commonly called “work
116 orders” (WOs) (Bortolini and Forcada 2020; D’Orazio et al. 2022).

117 Faults reported in WOs can be detected during occupant permanence in the building and hence correlated
118 with activities scheduling, thus also being a benchmark for building maintenance performance (Dutta et al.
119 2021; Marocco and Garofolo 2021). Given the aforementioned context of universities, these data could be
120 ideally used to improve the sustainability of class occupancy and timetable. Nevertheless, the majority of
121 current approaches to create university class timetables usually includes only didactic constraints, to avoid
122 lessons overlapping, to ensure the highest occupancy of classrooms (this is usually the main Key Performance
123 Indicator (KPIs) (Vermuyten et al. 2016)), and to reduce perturbations (Lindahl et al. 2019). Several algorithms
124 were proposed to optimize university class timetables (Gülcü and Akkan 2020; Song et al. 2018), but efforts
125 to introduce other types of constraints were limitedly performed, mainly focusing on energy-saving goals
126 (Song et al. 2017; Sun et al. 2021), or to solve overcrowding problems (Vermuyten et al. 2016). In this context,
127 to the authors' knowledge, class timetabling effects on building O&M, and especially on elevators'
128 maintenance tasks, have not yet been addressed in depth.

129 In view of the above, this work adopts a data-driven approach to jointly optimize class scheduling and
130 corrective maintenance actions required on elevators in university buildings. The combined performance
131 optimization is founded on the development of a correlation model between occupants' movement with the
132 number of elevators' maintenance actions. A 15 months-long campaign on a university campus is performed
133 to this end by taking advantage of: (1) a survey on students' presence and preferences concerning the use of
134 elevators, and (2) the collection of WOs on elevator faults by end-users. Then, correlations are integrated
135 with opensource timetabling software (Fahmy et al. 2014), based on genetic algorithms, to jointly check the
136 impact of alternative timetables on two key performance indicators: (1) the expected number of
137 maintenance requests, which should be ideally minimized; and (2) the occupancy level, which assesses the
138 management sustainability and reliability of the timetables. Such alternative timetables consider different
139 resulting student movement scenarios in view of alternative classroom use rules, thus moving towards
140 sustainability improvement in the maintenance context.

141

142 **2. PHASES AND METHODS**

143 **2.1. Phases**

144 Figure 1 shows the general methodological framework applied to the case-study, the Engineering Faculty of
145 Università Politecnica delle Marche (Ancona, Italy – introduced in Section 2.1.1), based on the following three
146 steps, further detailed in the next sections:

- 147 1. the expected elevators' use by students was assessed by collecting and analyzing data from: (a)
148 technical drawings and datasheets about the building layout, components and systems, as well as
149 elevators' technical features and use; (b) timetables and questionnaires to students, which provided
150 information on the mean number of students daily attending classes and their habits in terms of
151 elevator use. This task has been completed at the beginning of the research, thus between January
152 2018 and March 2018. Methods are detailed in Section 2.2.1;
- 153 2. collection and analysis of data on elevators' WOs were performed, to derive the number of WO for
154 each elevator and users' perceptions. This task started in January 2018 and ended in March 2019,
155 thus consisting of a 15 months-long monitoring period. Methods are detailed in Section 2.2.2;
- 156 3. experimental-based correlations between maintenance WOs and elevators' use were derived and
157 implemented as additional constraints in a class timetabling software. Four scenarios were then
158 compared, characterized by different constraints about admissible students' movements between
159 classrooms. Maintenance performance (in terms of WOs number) and classrooms use (in terms of
160 occupancy criteria) were adopted as KPIs to evaluate the effects of constraints due to such four
161 scenarios. An overview of economic issues was also performed. This task has been completed after
162 the monitoring period. Methods are detailed in Section 2.2.3.

163 **2.1.1. The university campus case-study**

164 The main campus of Università Politecnica delle Marche, located in Ancona (Italy), hosts the Faculties of
165 Engineering, Science and Agriculture and is composed of several multi-story buildings (total gross floor area
166 of about 67000 m²). The current study focused on the Engineering Faculty buildings (Figure 2). Buildings block
167 A hosts 41 classrooms, laboratories, offices, libraries, study rooms and services, which are arranged into ten
168 buildings (identified by colours and codes in Figure 2), nine of them physically interconnected in a large multi-
169 storey complex. Given the ground slope, buildings are displaced on twelve floors, but classrooms are

170 arranged on five levels. Buildings block B, named BAS and hosting classrooms and services, has 3 levels and
171 its 7 classrooms are arranged on 2 floors. All the buildings have an inter-floor height of 5m.

172 The Engineering Faculty hosts 7 degrees and 8 master-degree courses, giving rise to about 450 different
173 classes for a year. The students' presences have a cyclic trend in view of the organization of Faculty didactic
174 activities, which entail: A) two-class cycles (October-December; March-May), during which the weekly class
175 timetable is repeated for about 13 weeks, involving the same mean number of attending students; and B)
176 two exams periods (June-August; January-February) when the students' number depends on daily exams for
177 each course. The students' number is higher in class cycle periods than in exams period. The enrolled students
178 are about 7000, and about 4500 daily attend classes and activities. Lessons are arranged into 1-hour-based
179 time slots, starting at 8.30 and ending at 18.30, from Monday to Friday (lunch break: 12.30 to 14.30). A 15
180 minutes-delay in starting a class after the previous one is adopted.

181 Supplementary material S1 provides the plans of building blocks A and B, identifying classrooms, paths
182 network between classrooms and to the elevators/staircases, and buildings entrances.

183 Table 1 provides information on the 15 elevators operating in the buildings in terms of: elevator identification
184 code; the building where it is placed; the total number of served floors; the number of floors hosting
185 classrooms; additional comments on the elevator features and use. Buildings block A includes 13 elevators
186 (A1 to A13) and BAS entails 2 elevators (A1M, A2M). All the elevators have the same speed (about 1 m/s) and
187 a maximum car capacity of 11 people, except A3 (5 people). The elevators are regularly maintained. In the
188 whole campus, the median number of floors served by the elevators, and serving classrooms, is equal to 3.5
189 (mode 4), according to not normal data in Table 1. Floors with classrooms are generally placed between the
190 ground floor and the 4th floor, even if the buildings may have more floors.

191 Table 1 also provides notes on elevators' use by students during the monitoring period (section 2.2.1).
192 Students declared a very limited use of A1M and A2M, because of their distance from the main entrance,
193 and of A13, connecting classrooms and a secondary exit. A1 and A2 allow the connection of each floor of the
194 principal building in building-block A and are hence subject to the greatest workload considering the use of
195 classrooms. A4, A5 and A12 are internal to departments, not used by students, and therefore undergo limited
196 workloads. A11 was not working during the monitoring periods due to construction works in the area.

197 **2.2. Methods**

198 **2.2.1. Data collection and analysis on building layout, occupants' movements and elevators' use**

199 At the beginning of the research (January 2018), entrances, corridors, classrooms, elevators, and staircases
200 used by students were identified by the technical drawings of the University technical office. Each classroom
201 was classified in terms of position and number of seats. Each elevator was characterized by: capacity
202 (maximum number of people hosted in the car); mean speed (m/s); run length (vertical distance between
203 departure and arrival floors, in m). Staircases that can be alternatively used by students were characterized
204 by the same corresponding vertical distance. No variations to these elements occurred during the research.
205 The main indicator for elevator use assumed is the potential *Daily Elevator Use* (DEU), which expresses the
206 distance covered daily by runs of each elevator (m). Figure 3 resumes the DEU calculation according to these
207 variables and the related adopted methods. The DEU essentially depends on the occupants' movement and
208 on the elevator features (Olander and Eves 2011) and thus, in detail, on: the adopted timetable and the
209 number of students attending daily lessons (step 1 in Figure 3); the analysis of students' movement
210 depending on the path configuration (which is hence based on the layout of the building (step 2 in Figure 3),
211 on the elevator car capacity and run length (step 3 in Figure 3); and on the students' declared preferences
212 regarding the use of stairs and elevators (step 4 in Figure 3).

213 Concerning step 1 in Figure 3, data about the class number for each course, course duration during the
214 academic year, number of students per class, and class timing (daily and weekly) were first organized. The
215 number of students attending courses was based on: (a) the number of seats in the classrooms, depending
216 on the timetable; (b) the number of effectively enrolled students for each class in two consecutive academic
217 years before the Covid-19 pandemic (2018 and 2019). Moreover, for each classroom, the Occupancy Ratio
218 (OR) was calculated as the ratio between the total occupied hours (by classes) and the maximum number of
219 available hours in the classroom. OR represents the occupancy level (in a range of 0-100%) and should be
220 maximized.

221 Then, the analysis of students' movement between classrooms was carried out according to the following
222 movement assumptions and by organizing the paths network organized in the open-source software Peklo

223 (<https://sourceforge.vnet/projects/peklo/>) (Figure 4). The assumptions about students' movements concern
224 the path selection and the movement timing to complete steps 2, 3 and 4 in Figure 3.

225 The path selection criteria (step 2 in Figure 3) considers students while moving from the starting point A to
226 the arrival point B. Figure 4A shows a schematized example of this task, considering that A and B are two
227 classrooms (but the same concept can be extended for students' movement from or towards a building
228 entrance. Each student, moving from A to B, selects the shortest path, that is the one with the minimum
229 geometrical length (in meters) between the possible selectable ones (Lang et al. 2016) thus using a "static"
230 minimum-cost flow problem. In detail, the length of the path was calculated as the sum of corridor lengths
231 and vertical distances (staircase, elevators). The shortest path is marked in green colour in Figure 4A, while
232 the alternative one is marked in red and it was not considered in the rest of the students' movement analysis.

233 The movement timing depends on these paths and on the elevators' capacity (step 3 in Figure 3). The
234 calculation was based on the assumption that all the students moved at the same time, without significant
235 flow reduction both along stairs and corridors as the maximum density is up to about 2.5 pp/m² (Banerjee et
236 al. 2018). Students' speed has been assumed equal to 1 m/s (Bosina and Weidmann 2017). Furthermore, the
237 movement timing was then affected by the elevators' overload, which depends on the maximum car capacity
238 (Table 1). According to a conservative approach to elevator use, when the car is full, students, who choose
239 to use the elevator, spend time waiting for the free car. As a result, the students' overall travel time is the
240 sum of the walking time, the eventual waiting time for a free car, and the elevator travel time. The total time
241 should be ≤ 15 minutes, that is the time lag between two classes. In this work, the elevator call button is
242 pushed before the elevator run, thus each calling and the related use contemporarily contributes to the
243 increment of the run length and to the users' transportation between two floors. The students who cannot
244 use the elevator because the travel time is > 15 minutes are assumed to directly use the stairs. The maximum
245 walking distance in 15 minutes is 900m, which is significantly higher than the length of the effective paths
246 (the maximum path is about 250m long). To verify the timing assumption, in-situ verifications were carried
247 out during a survey, confirming no overcrowding conditions and that the maximum movement time between
248 two classrooms was smaller than the time lag between two classes, also in the case of people waiting for the
249 use of free elevators.

250 Following these assumptions, and due to the complexity of multiple paths connecting two classrooms, the
251 network of the paths was organized through Peklo, as shown in the excerpt of Figure 4. Peklo is a graph editor
252 which allows graphically creating and visualizing complex graphs (defining arches and nodes and, if needed,
253 their weights), and also comparing different algorithms for solving graph-theoretic problems, including
254 shortest path assessment. In the Peklo network shown in Figure 4B, classrooms (black dots), elevators (green
255 dots) and staircases (red dots) were considered nodes in the overall path network (identified by numeric
256 codes), and thus linked by connection lines.

257 Finally, the elevators' use by students depending on their preferences (step 4 in Figure 3) was assessed by
258 questionnaires administered to a significant occupants' sample (about 10% of students daily attending the
259 campus, i.e. 433 questionnaires), for two weeks and at different hours of the day, in March 2018, during the
260 lesson periods (so at the maximum building capacity). Each student was asked to define his/her path followed
261 at that moment, by considering: a) attended a course and usual frequency at classes during the day/week;
262 b) departure and destination places; c) reasons for displacing (i.e. attending classes, reaching other facilities
263 as library or coffee, reaching study rooms); d) if staircases and/or elevators were used during their journeys,
264 and the number of travelled floors; e) if he/she usually used that path to move from departure to destination
265 places. Questionnaire results allowed defining the percentage of students who choose to use the elevator
266 while reaching another classroom, depending on the number of travelled floors.

267 As the final output (Figure 3), the length of each elevator ride (m) at each class change was calculated for
268 each elevator, and then the DEU was estimated as the sum of these lengths over the day, by considering the
269 aforementioned elevator capacity and speed, and the tolerated delay to attend a class (15 minutes). The DEU
270 was calculated in reference to three scenarios in terms of students' usage:

- 271 • *critical*: the total number of students is defined by the number of seats. DEU corresponds to the
272 maximum load on elevators due to the maximum number of possible occupants;
- 273 • *nominal*: the students' number is equal to the number of students enrolled in each course. DEU
274 corresponds to the maximum load on the elevators caused by the enrolled number of students (less
275 than in the critical scenario);

276 • *effective*: the students' number is equal to the percentage of questionnaires-based presences. *DEU*
277 is scaled by the mean percentage of students that declared to prefer the use of elevators instead of
278 stairs (less than in the critical and effective scenarios).

279 *2W-DEU* (m) was defined as *DEU* for the number of days with lessons in two weeks, to compare results
280 obtained in the questionnaires campaign period. *DEU* and *2W-DEU* were also normalized by the number of
281 served floors to directly compare data on different elevators based on the same floors' configuration.

282

283 **2.2.2. Data collection and analysis on maintenance work orders**

284 Università Politecnica delle Marche externalizes facility management activities. The external contractor
285 (ANTAS s.r.l.) grants the full functionality of all plants and building components, managing all O&M activities.

286 End-users' maintenance requests following faults events are collected and managed continuously, translated
287 into Work Orders (WOs) and finally interventions are performed. Hence a database of WO's due to faults in
288 the building components and equipment is available. The database includes the end-user's maintenance
289 request, the technical category (i.e. elevator, fire, etc...), and the date of the intervention. Figure 5 shows the
290 WO's production and management flow.

291 Since each WO begins with reporting of anomalies or faults by non-technician personnel (e.g. student,
292 teacher, staff members), WO's data consist both of numerical and unstructured textual data (via e-mail)
293 including personal perceptions, thus requiring both data and text mining analysis tools (Bortolini and Forcada
294 2020; D'Orazio et al. 2022). The WO analysis was carried out for an overall monitoring period of 15 months
295 (from January 2018 to March 2019), in collaboration with the facility management contractor of the
296 University, to derive the mean number of weekly faults for each of the 15 elevators of the Engineering faculty.
297 2166 WO's were collected during this period, and 101 WO's were due to elevator faults (4.6%).

298 Numerical data were processed through the statistics language "R" rel. 4.0 (Williams 2011). Textual data (in
299 the Italian language) were analyzed through "R" rel. 4.0, by using the Text Mining TM ([https://cran.r-](https://cran.r-project.org/package=tm)
300 [project.org/package=tm](https://cran.r-project.org/package=tm)) and Quanteda (<https://cran.r-project.org/package=quanteda>) packages. These
301 packages allow automatic analysis of users' requests to detect the frequency of relevant terms within the
302 textual data (e.g. types and causes of faults; elevator components involved; position of the elevator and its

303 identification within the buildings). The use of text mining techniques avoids long-lasting and timing
304 consuming tasks on manual analysis of WOs, which can be composed of many sentences and phrases.
305 Moreover, text mining can be employed in larger datasets according to the adopted data-driven approach
306 (Bortolini and Forcada 2020; D’Orazio et al. 2022).

307

308 **2.2.3. Correlation analysis between occupants’ movement and elevators’ maintenance, and impact** 309 **assessment on classes timetable**

310 Correlation analysis has been performed on the students’ movement data and the number of elevators’
311 faults. In particular, an algorithm to estimate the expected elevator two-week WOs depending on the 2W-
312 DEU (m) was developed, using data on the class timetable and considering the different occupancy scenarios.
313 The two weeks-scaling was used to obtain a consistent WOs number in the questionnaire period.
314 The algorithm adopts a regression model based on the logistic function, which is an S-shaped model. This is
315 widely adopted by models representing the interaction between human behaviours and building systems,
316 including elevators (Li et al. 2014; Stazi et al. 2017). In our application, it represents growth processes
317 depending on three main assumptions. The lower limit considers no WOs because the elevator is not used.
318 WOs number grows when elevator use increases, but a non-linear trend can be assumed according to the
319 aforementioned studies. The upper limit is a physical limit since elevator overloads can imply a maximum
320 travelled path length per day depending on the elevator speed and capacity. According to Section 2.2.2, this
321 logic also relies on the fact that the button is pushed before the elevator run, thus each elevator travel implies
322 that the *DEU* increases since users are can move to another floor. This conservative assumption is adopted
323 to stress the users’ interactions with the elevators since it was not possible to carry out an experimental
324 campaign to detect the number of callings without elevators’ use. Elevators not or limitedly used by students
325 were excluded from the fitting process. The reliability of the logistic function-based algorithm has been tested
326 by using "Curve data fitting" module of Matlab R2019b and applying the "nonlinear least squares" method.
327 Finally, the algorithm was applied in combination with the timetabling opensource software FET (ver.5.48,
328 <https://lalescu.ro/liviu/fet/>), used by several high schools and universities (Fahmy et al. 2014). FET adopt
329 genetic algorithms to find the optimal solution, releasing progressively adopted constraints. FET considers

330 space and time constraints, due to teachers, classes, activities, and buildings, in order to: (1) allocate the
331 occupants in the classrooms avoiding overlapping and holes in the timetable; and (2) reach the highest
332 occupation level of the classrooms.

333 For each semester, a list of teachers (231), subjects (413), classes (53), classrooms (41) and available devices
334 in each classroom has been realized. Then, specific constraints between teachers, subjects, and classes, were
335 introduced to create the initial dataset. Spatial constraints related to students' movement in each scenario
336 were defined by associating groups of students only to a specific group of classrooms. In addition, typical
337 space and time constraints were maintained, i.e.: the number of classroom seats must be greater than the
338 related students' group dimension; no lesson overlapping for students and teachers; break for lunch; a
339 maximum number of days intercurrent between the same course class).

340 In addition to these constraints, an additional one was considered, related to students' movement between
341 classrooms, thus originating four alternative scenarios:

- 342 • *Scenario A*: keeping students inside classrooms located on the same floor level;
- 343 • *Scenario B*: keeping students inside classrooms located within the same campus building;
- 344 • *Scenario C*: keeping students within two specific building-blocks (buildings-blocks A and B);
- 345 • *Scenario D*: equal to Scenario C, with an additional limitation on students' movements between the
346 floors.

347 Scenario C is quite similar to the timetable in use during the academic year 2018/19, thus it was assumed as
348 the reference scenario.

349 The building performances in the four alternative timetable scenarios were compared in terms of the
350 following KPIs: (1) expected WOs, depending on 2W-DEU, to assess maintenance issues; and (2) OR for the
351 whole campus, to assess the timetable sustainability regarding the hosted activities. The best timetables
352 should combine low expected WOs while maintaining a similar OR to the current situation (i.e. the reference
353 Scenario C). Finally, an overview of economic needs in significant scenarios has been performed by
354 considering the current standard expenditures of the building owner for elevator WOs, based on historical
355 data.

356

357 3. RESULTS

358 3.1. Current use of the buildings in terms of classrooms occupancy and elevators load

359 The classroom dimension at the Engineering Faculty varies from 35 to 344 seats (median: 93). Outliers are
360 given by the biggest classrooms hosting more than 200 seats (Figure 6).

361 Figure 7 shows the distribution of the students' groups dimension for the 443 different classes delivered in
362 the academic year 2018/19. As expected, the students' group distribution fits with the classroom distribution,
363 also considering that larger students' groups were subdivided into two sub-groups, hosted in different
364 classrooms at the same time. Figure 8 shows the classrooms OR distribution in terms of the probability
365 density function. The OR values range from 40% to 90% (median: 68%; mode: 72%).

366 Figure 9 resumes the main results from the 433 questionnaires on the use of stairs (light grey) and elevators
367 (black), depending on the vertical distance between starting and arrival floors (moving downstairs or
368 upstairs). Students generally preferred to use the stairs, but the percentage of occupants using the elevators
369 increases with the increase of the number of travelled floors, especially while moving upstairs (i.e. 20% for
370 two floors, that is 10m; 30% for three floors, that is 15m). In addition, students generally used elevators to
371 move between floors to attend lessons (61%), reach other facilities (10%), or reach study rooms during time
372 breaks (29%).

373 Finally, students usually follow the same path, so certain elevators are burdened, i.e. A1 and A2 because of
374 the high number of interconnected floors (maximum expected load), and A3 and A10 because of the high
375 number of nearby classrooms.

376 Table 2 shows the elevators use scenarios, expressed as *2W-DEU* and normalized *2W-DEU* (by the served
377 floors number), depending on "critical", "nominal" and "effective" classroom occupancy scenarios (defined
378 in section 2.2.1). Table 2 excludes the elevators according to Table 1 assumptions.

379 3.2. Data and text analysis of maintenance work orders

380 Figure 10 shows the monthly distribution of WOs concerning elevators during the monitoring period. WOs
381 peaks correspond to starting months of classes (March, October) and other activities after holidays (January,
382 September). Table 2 also reports the WOs number for the elevators, which increases with the assumed
383 elevator use.

384 The textual analysis of e-mails on elevators WOs are performed by considering only words mentioned more
385 than 10 times. Results show that more than the 40% of terms only referred to general data such as the
386 general type of faults (“blocked”, “stopped”), the “elevator” identification “code” or the place and “floor”
387 where the fault happened. This kind of outcome can be essentially due to the fact that communications are
388 sent by non-specialised users. In fact, “elevators” is the most common word, having a frequency equal to
389 11%. A lower frequency, between 1% and 9% relates to general words such as “blocked”, “floor”, “stopped”,
390 “doors”, “cabin”, “fault”, or to the identification “code” of the elevator. On the contrary, details on the type
391 of damage or the elevator part (“cabin”, “car”) involved in the fault are more limitedly provided, using not
392 exhaustive information. In these cases, such kind of details is mixed with personal perceptions (e.g. “it seems
393 that...”, “my impression is...”). The most cited elevators (2% to 4%) are A1, A2 and A3, as expected (compare
394 to Table 2), since they are the most used.

395 **3.3. Correlation between occupants’ presence and movement and maintenance work orders**

396 Data on 2W-DEU (m) were correlated with the WOs number during the same monitoring time period for the
397 elevators included in Table 2. 2W-DEU refers to the “effective” normalised occupancy scenario in terms of
398 presences (Effective_N, in Table 2) which allows: A) reproducing the most realistic conditions in terms of the
399 number of students and elevator use preferences, according to the “effective” scenario; and B) comparing
400 data of each elevator according to ideal equality in floors configuration, thanks to the normalization
401 procedure.

402 Considering that a WO of a specific day is not related to the elevator use during the same day but to the use
403 during the previous weeks, we analysed data in an aggregated form, that is the total WOs produced during
404 the monitored 15 months and the elevator rides in the same period.

405 Equation 1 shows the correlation according to the logistic regression model, which general rules are
406 described in Section 2.2.3.

$$407 \quad y = \frac{(k-a)}{(c+q*e^{-b*x})} [1]$$

408 In Equation 1, x is two-week WOs (-) and y is the 2W-DEU (m) according to Effective_N in Table 2. The pairs
409 used for the regression model assessment are the experimental ones. The model is hence characterized by:

410 A) the lower limit, which corresponds to non-maintenance requests in case the elevator is not used by
411 occupants; and B) the upper limit, that is due to the maximum 2W-DEU of each elevator depending on its
412 speed. a , b , c , k , and q are typical regression model constraints based on the fitting process and they can
413 express the shaping of the regression model depending on the experimental pairs. Results for the whole x-y
414 input pairs (mean model) show the following fitting statistics: SSE: 4.136e+06; R-square: 0.90; Adjusted R-
415 square: 0.80; RMSE: 491.5. Fit uncertainties are mainly related to the starting point of the curve slope
416 associated with the adopted logistic function. Thus, we derived maximum and minimum regression models
417 on the data envelope, alternatively excluding upper and lower points over the mean model slope (Figure 11).
418 The coefficients of the three models are reported in Table 3, while pairs and model data are provided in
419 Supplementary material S2 by MATLAB file.

420 Equation 2 allows estimating the number of two-week WOs (x) depending on 2W-DEU (y) according to
421 Equation 1 approach, and considering the model coefficients described in Table 3:

$$422 \quad x = -\left(\frac{1}{b}\right) * \ln\left(\left(-c + \frac{a-k}{y}\right)/q\right) \quad [2]$$

423 Equation 2 can be used by facility managers to estimate maintenance needs in the considered building
424 context.

425 **3.4. Impact of timetable scenarios on maintenance and occupancy performances**

426 Table 4 shows the expected 2W-DEU (m) in the four alternative timetable scenarios, based on the mean
427 model of Equation 2. Limiting the students' movement between floors (A, B, D) has a positive impact on 2W-
428 DEU, especially on the elevators connecting the greatest number of floors and the building-block A entrance
429 (A1, A2).

430 Table 5 compares the expected two-week WOs, according to the three models of Table 3 based on Equation
431 2, and also offers the expected rounded-up yearly number of WOs (in parenthesis). Scenario C, which is
432 similar to the current timetable, is the worst scenario. Considering this KPI, the expected WOs are more than
433 twice greater than for Scenario A (limiting students' movement between floors), regardless of the considered
434 model. Scenario B (limiting movement between building blocks) significantly limits the elevator use, with a
435 difference in WOs of about 10% with respect to Scenario A. Finally, Scenario D is the best case, reducing the

436 maintenance needs by up to 65% with respect to Scenario C, thanks to the movement limitation between
437 different floors of the same building.

438 Similarly, concerning the occupancy KPI, Table 6 shows how limiting the students' movement has a strong
439 impact on the OR of the classrooms (especially in Scenario D), as it prevents using "time holes" in the
440 timetable by other students' groups. Therefore, OR decreases.

441 Figure 12 focuses on the joint analysis of the occupancy and maintenance KPIs and resumes OR-WOs number
442 pairs (considering the mean model described by the parameters in Table 3 and by the two-week WOs
443 estimated in Table 5) for each timetable scenario. Scenario C, assumed as the reference, is characterized by
444 the highest occupancy ratio and expected two-week WOs. Introducing movement constraints means
445 obtaining a reduction of maintenance needs, but OR is only slightly affected. Although Scenario B is
446 characterized by more relaxed constraints with respect to Scenario A, the results are quite similar in both
447 these scenarios, having OR reduced only to a 3-4%, with negligible effects on buildings sustainability.
448 Scenario D, characterized by the strongest constraints, has the lowest OR, but the value is only 7% smaller
449 than in Scenario C. Meanwhile, WOs are reduced by about 50% in Scenarios A and B, and up to 78% in
450 Scenario C. The reduction of the number of WOs in the different scenarios may also affect the maintenance
451 costs (Yanbin et al. 2020; Zhang and Zubair 2022). Università Politecnica delle Marche spent about 3000
452 €/elevator in the last three years period (i.e. 2020-2022) for ordinary maintenance and 3 elevators required
453 extraordinary maintenance for a cost of about 45.000 € in the same period. Considering the 15 elevators in
454 the analysed buildings, strong attention to occupancy data can reduce maintenance costs by 15000 €/year
455 in A and B scenarios and by 23.400 €/year in Scenario C.

456

457 **4. DISCUSSION**

458 This work defines a data-driven correlation analysis between buildings occupancy (depending on hosted
459 activities) and maintenance issues (focusing on elevators), useful to assess building O&M performances
460 under different scheduling arrangements, and so to support decision-makers in defining sustainable class
461 occupancy strategies.

462 The results obtained on the investigated case-study, a university campus, show the potential of this approach
463 for optimizing O&M in relation to the organization of activities and occupants' movement in complex
464 buildings. Alternative class timetabling scenarios, depending on imposed limitations to the students'
465 movement, were tested in terms of two main KPIs: the occupancy ratio, which is a measure of the occupancy
466 performance since it defines "how much" the building is used with respect to its maximum capabilities; and
467 the expected number of maintenance WOs for the elevators system, which represents the maintenance
468 performance. In the analysed case, the best timetabling scenario provides a small OR reduction (from 3 to
469 7%) while entailing a drastic reduction of maintenance needs (until 7 times) with respect to the current
470 reference timetable.

471 The study suggests the following main findings:

- 472 1. the proposed data-driven approach ensures significant correlations between the supposed building
473 use and the maintenance needs, although some simplifications have been made (i.e. using a static
474 model for occupants' movement and elevators' use based on the shortest path principle, and
475 assuming the elevators' use based on the in-situ survey) (Lang et al. 2016). Indeed, such results seem
476 to encourage the possibility to use a quick-to-apply but robust modelling approach to be included in
477 BPS tools to provide preliminary and expeditious assessments of building O&M performances;
- 478 2. concerning the occupants' interactions with the elevators, although monitoring activities were
479 performed for a limited duration and by involving about 10% of occupants, results seem to be
480 sufficiently reliable since they confirm that the probability to use the elevator increases with the
481 number of the travelled floors, especially for moving upstairs (Li et al. 2014; Olander and Eves 2011);
- 482 3. maintenance performances are confirmed as influenced by hosted students' number and cyclic
483 buildings use for teaching activities, since WOs essentially increase at re-opening and re-starting of
484 building use by students. Thus, sustainable planned maintenance activities should concentrate on
485 preventive actions during the holiday periods, to improve the users' satisfaction when activities
486 restart (Abdul Lateef et al. 2011; Errandonea et al. 2020; Gunay et al. 2019).

487 In view of these observations, future efforts to overcome current study limitations could be aimed at:

- 488 1. modelling occupants' movement according to the dynamic simulation of students' flows, thus
489 supplying facility managers with WOs estimation depending on occupants' behaviour and use
490 dynamics, also according to microscopic and probabilistic standpoints (Dong et al. 2018);
- 491 2. overcoming size effects on results, by extending the survey at different times of the year, and
492 additionally increasing the students' sample dimension. Group effects on elevator use should be also
493 investigated, to overcome the consideration of users as single-moving individuals. This action will
494 support the improvements suggested in the previous point;
- 495 3. according to the previous point, extending the WOs collection to a longer period, along with the
496 occupants' movement analysis. This will increase the accuracy of data analysis, especially if the
497 facility managers will be supported in the inclusion of real-time monitoring data on building use
498 conditions to highlight differences at both short and long periods (e.g. on annual timetabling
499 variations);
- 500 4. including additional elements, related to elevators' use and components stress, within the
501 correlation model. For instance, this work assumes that an elevator call corresponds to a travel. This
502 conservative assumption stresses the users' interactions with the elevators, since it was not possible
503 to carry out an experimental campaign to detect the number of callings without elevators' use.
504 Nevertheless, future works should move towards the analysis of such occupants' behaviour which
505 can increase the impact of mechanical work with electrical work and useless trips, as well as they can
506 provide WOs assessment in respect to the number of floor stops, which can be additional stressors
507 for the equipment.

508 In view of these perspectives, according to automation and data analytics-based perspectives in O&M (Dong
509 et al. 2018; Gunay et al. 2019; Ward et al. 2019; Xu et al. 2019), integrated and real-time monitoring systems
510 to trace elevator use could supply more reliable data for WOs estimation, but complexities for their
511 installation in existing buildings exist.

512 A future greater implication of the research approach will be pursued by moving towards other building
513 performances impacting the whole building sustainability during the life cycle. Such issues could be related
514 not only to maintenance, as in the aims of this work, but also to operation (Tukia et al. 2016; Zubair and

515 Zhang 2020). In this sense, the maintenance of building systems could be combined with performances
516 relating to their operation as well as to the whole building activities organization depending on scheduling
517 (e.g. relation with occupants' comfort and satisfaction; indoor environmental quality; resources and staff
518 allocation; building automation-related issues; energy consumptions). The timetabling effects on this aspect
519 will be modelled on experimental-based data, using the same framework proposed by this work. Secondly,
520 external stressors at both long and short periods, such as pandemics (D'Orazio et al. 2022), can imply
521 different occupants' loads and movement, and so different O&M performances of elevators and other
522 building systems. These topics could be deepened in order to reach an additional optimization of the O&M
523 depending on the contextual conditions of building use. Finally, further studies could also investigate the
524 applicability of the proposed empirical-based algorithm coefficients to other university buildings, such as
525 other building uses.

526 **5. CONCLUSIONS**

527 The sustainability of buildings depends on the interactions between the physical environment, the decision-
528 makers' choices on its management, and the occupant behaviours, presence and movement. In this overall
529 context, maintenance tasks are one of the fundamental aspects to be considered, since possible faults and
530 problems to components and systems impact on the economic, workforce, business continuity, and
531 satisfaction sustainability aspects. At the same time, maintenance needs strongly depend on the way the
532 building is used, according to the managed scheduling. In the literature, the effects of university class
533 timetabling on O&M have not been fully addressed.

534 This work hence adopts a data-driven approach to jointly optimize class scheduling and corrective
535 maintenance actions required on elevators. In particular, it analyses the correlation between the classroom
536 schedule arrangement of a university and the corrective maintenance actions needed on the elevators,
537 thanks to experimental data collected during a 15 months-long campaign, to evaluate how the class timetable
538 can affect building sustainability performances in terms of occupancy and maintenance.

539 The proposed approach matches text/data analysis on maintenance requests and a survey on students'
540 behaviours to derive an experimental-based correlation that relates students' movement with maintenance
541 work orders. Correlations were combined with university timetabling software to assess the impact of

542 organization constraints on building occupancy and maintenance needs as Key Performance Indicators.
543 Results point out that it is possible to reorganize the timetable to limit occupants' movement by reducing
544 elevator maintenance needs and guaranteeing proper classroom occupancy.
545 Although this work just relies on data relating to faults in the elevator systems, the novel approach and its
546 application results provide evidence of the impact that the sustainable management of occupants' flows
547 would have just on one of the components of maintenance performances. Thus, such an approach could be
548 extended to other issues in O&M of large multi-story buildings, characterized by complex uses, and to other
549 building components. Firstly, it could be directly used to move towards the optimization of operation costs,
550 as one of the crucial parts of sustainability for facility managers, by assessing the correlation between energy
551 consumption and occupants' flows due to the timetabling.
552 Secondly, the proposed data-driven approach could be extended to other kinds of building systems in the
553 general O&M field. In fact, decision-makers could consider the same methodological approach for the other
554 building systems and components (e.g. HVAC, lighting) with which occupants can directly interact, thus
555 pursuing advantages for general building management and resource allocation strategies.
556 To this end, integrated simulation tools could apply the behavioural drivers to O&M performances and needs
557 by correlating occupants' movements and actions in a predictive manner. Probabilistic-aware approaches
558 should be preferred in terms of users' number, behavioural patterns and fault occurrence. Building
559 automation systems can support the specific algorithm and model development, as well as their validation,
560 by means of data from real-time monitoring of occupants' presence and maintenance requests. Indeed, a
561 correct selection of the building use constraints will allow evaluating if and how the costs due to
562 timetabling/building activities management strategies and maintenance needs can be balanced out.

563 **6. Supplementary materials**

564 Supplementary materials can be found online in ASCE Library (www.ascelibrary.org). In particular, they
565 include: the plans of building blocks A and B from the case study (identifying classrooms, paths network
566 between classrooms and to the elevators/staircases, and buildings entrances), in the Supplementary material
567 S1; MATLAB file on Section 3.3 model, in the Supplementary material S2.

568 **7. Data availability statement**

569 Some or all data, models, or code that support the findings of this study are available from the corresponding
570 author upon reasonable request. In particular, supplementary materials have been included to report data
571 on the case study and on the correlation model.

572

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684 **9. TABLES**

685 **Table 1** List of elevators and their main features.

Elevator	Building	Served floors number	Number of floors hosting classrooms	Comments
A1	Tower	10	3	
A2	Tower	10	3	
A3	1	4	4	Capacity: 5 people; connects classrooms with library and coffee
A4	1bis	2	-	Not used by students
A5	3A	3	-	Not used by students
A6	3A	3	3	
A7	3B	4	4	
A8	3B	4	4	
A9	PMS	4	4	Limitedly used by students
A10	4	4	4	
A11	5	4	4	Stopped due to works
A12	5	4	-	Not used by students
A13	5	3	2	Limitedly used by students
A1M	BAS	2	2	Limitedly used by students
A2M	BAS	2	2	Limitedly used by students

686

687 **Table 2** 2W-DEU (m) for the three occupancy scenarios defined in Section 2.2.1 and experimental WOs

688 number. For each scenario, data are expressed in raw and normalized (*_N) forms, and refer to the

689 elevators included in the WOs analysis depending on their effective use.

Elevator	Building	2W-DEU (m)						WOs Number
		Nominal	Nominal_N	Critical	Critical_N	Effective	Effective_N	
A1	Tower	13170	16590	21798	31800	2180	2745	15
A2	Tower	13170	16590	21798	31800	2180	2745	8
A3	1	15020	15020	20280	20280	2730	2730	11
A6	3A	5880	5880	8302	8300	1200	1200	4
A7	3B	3890	4590	6427	7540	820	860	2
A8	3B	2980	4250	4375	6420	570	600	4
A10	4	11070	11070	18229	18220	2040	2040	8

690

691

Table 3 Coefficients of the three logistic regression-based models according to equation 1

Parameters	Minimum model	Mean model	Maximum model
a	-61.41	-19.97	-3.45
b	17.75	19.78	16.84
c	0.02	0.01	0.00
k	7.68	14.67	3.49
q	0.34	0.52	0.18

692

693

Table 4 2W-DEU (m) in the four timetable scenarios

Elevators	2W-DEU for each scenario (m)			
	A	B	C	D
A1	10	0	580	0
A2	10	0	580	0
A3	50	470	850	20
A6	0	340	1450	0
A7	460	310	890	430
A8	580	480	800	580
A10	670	200	410	0
Total	1780	1800	5560	1030

694

695

Table 5 Expected two weeks (and yearly, in parentheses) WOs, according to the three models in Table 3, under the timetable scenarios.

696

Expected two weeks WOs	Scenarios			
	A	B	C	D
Minimum	0.25 (7)	0.28 (8)	0.47 (13)	0.15 (4)
Mean	0.34 (9)	0.33 (9)	0.69 (18)	0.15 (4)
Maximum	0.66 (18)	0.77 (21)	1.14 (30)	0.4 (11)

697

698

Table 6 Expected classroom occupancy under the timetable scenarios.

Classrooms expected occupancy	Scenarios			
	A	B	C	D
Effective allocated lessons (hours)	1842	1850	1908	1794
Maximum allocable lessons (hours)	2400	2400	2400	2400
OR (%)	76.7%	77.1%	79.5%	74.7%

699

700

10. FIGURE CAPTIONS

701

702

703

Figure 1 Research framework including the three main phases of the work and the related referenced sections in the paper. Specific tools used in each phase are marked within the dashed boxes for each step.

704 **Figure 2** Plan of the campus hosting the Engineering Faculty of Università Politecnica delle Marche, located
705 in Ancona (Italy), including the main building blocks A and B. The ten buildings included in this study are
706 identified by different colours and codes.
707

708 **Figure 3** Calculation steps for Daily Elevator Use (DEU) assessment.
709

710 **Figure 4** Analysis of students' movement within the buildings: a) example scheme of shortest path (in green)
711 evaluation while moving from A to B (alternative paths in red), depending on corridors (dashed lines) and
712 elevators/staircases; b) excerpt of the Peklo paths network, showing classrooms (black dots), elevators
713 (green dots) and staircases (red dots) associated with identification codes.
714

715 **Figure 5** WO production and management flow.
716

717 **Figure 6** Distribution of the classrooms dimension in terms of seat number.
718

719 **Figure 7** Distribution of students' groups dimension.
720

721 **Figure 8** Distribution of classrooms' occupancy ratio.
722

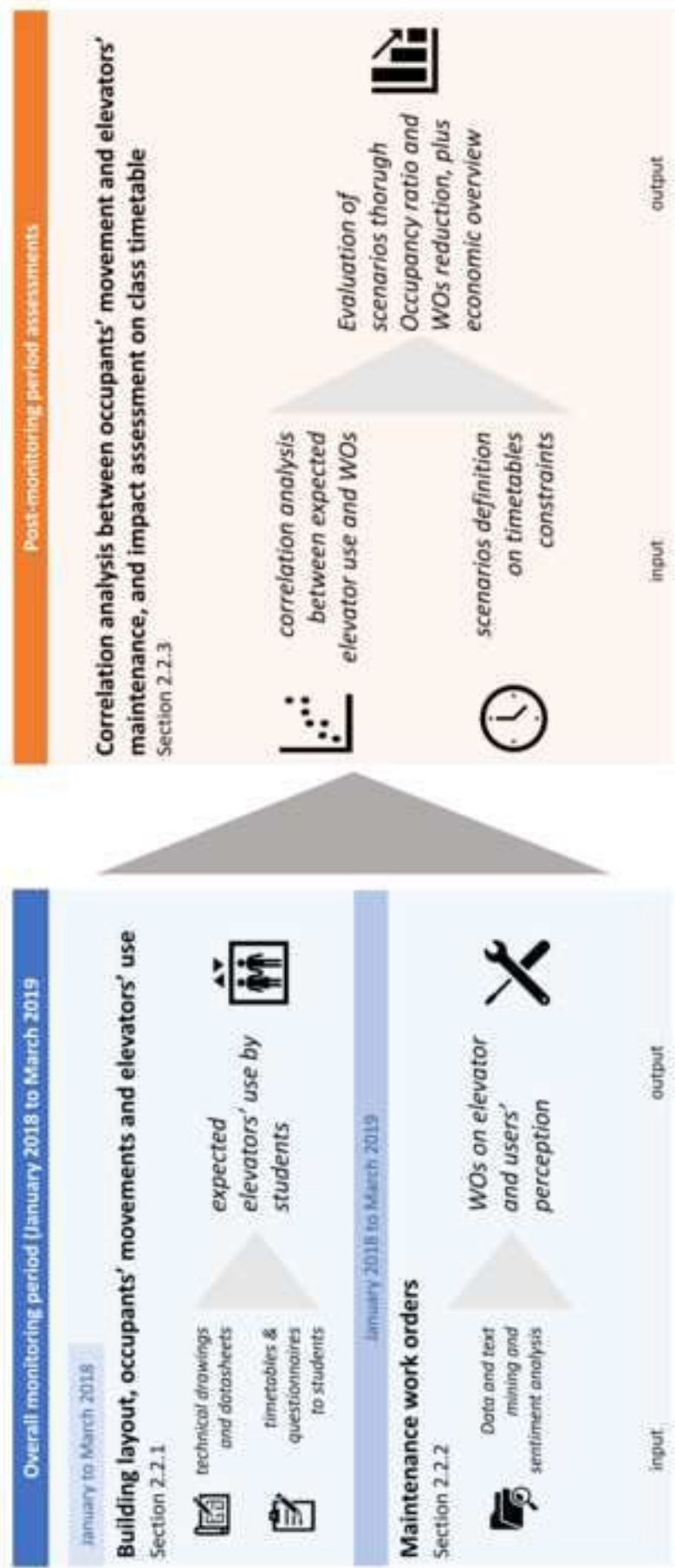
723 **Figure 9** Questionnaires-based use of stairs (light grey) and elevators (black) in percentage terms. The
724 difference between levels is shown by the number of levels and vertical distance, for moving upstairs
725 (positive) and downstairs (negative).
726

727 **Figure 10** Monthly WOs trend concerning elevators at Engineering Faculty (monitoring period).
728

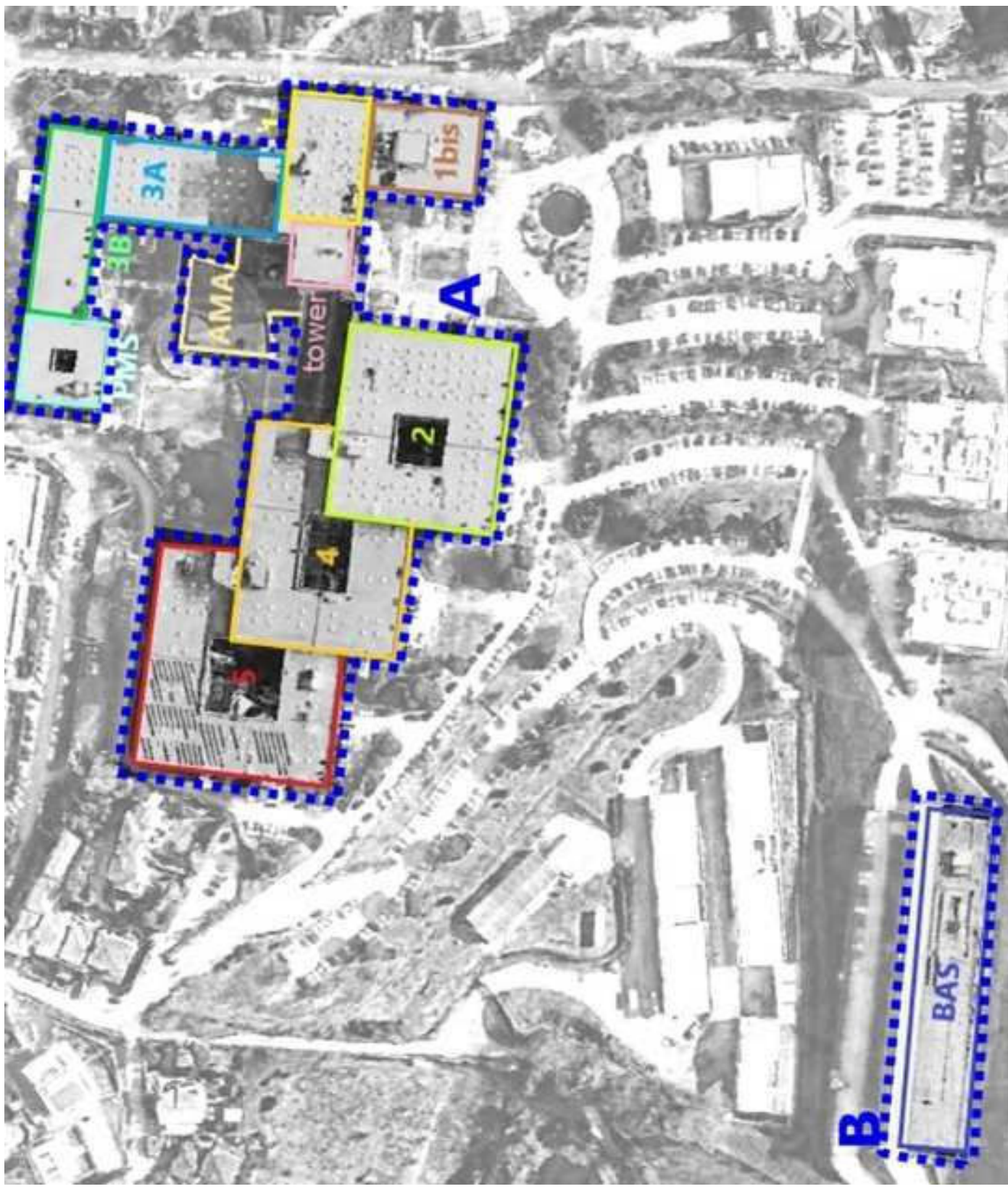
729 **Figure 11** Curves representing the obtained mean (black), maximum (red) minimum (blue) models, defined
730 according to Equation 1 and Table 3.
731

732 **Figure 12** Expected two-weeks WO versus Occupancy Ratio OR in the four alternative timetabling scenarios.
733

Figure1_new.png



Sfondo



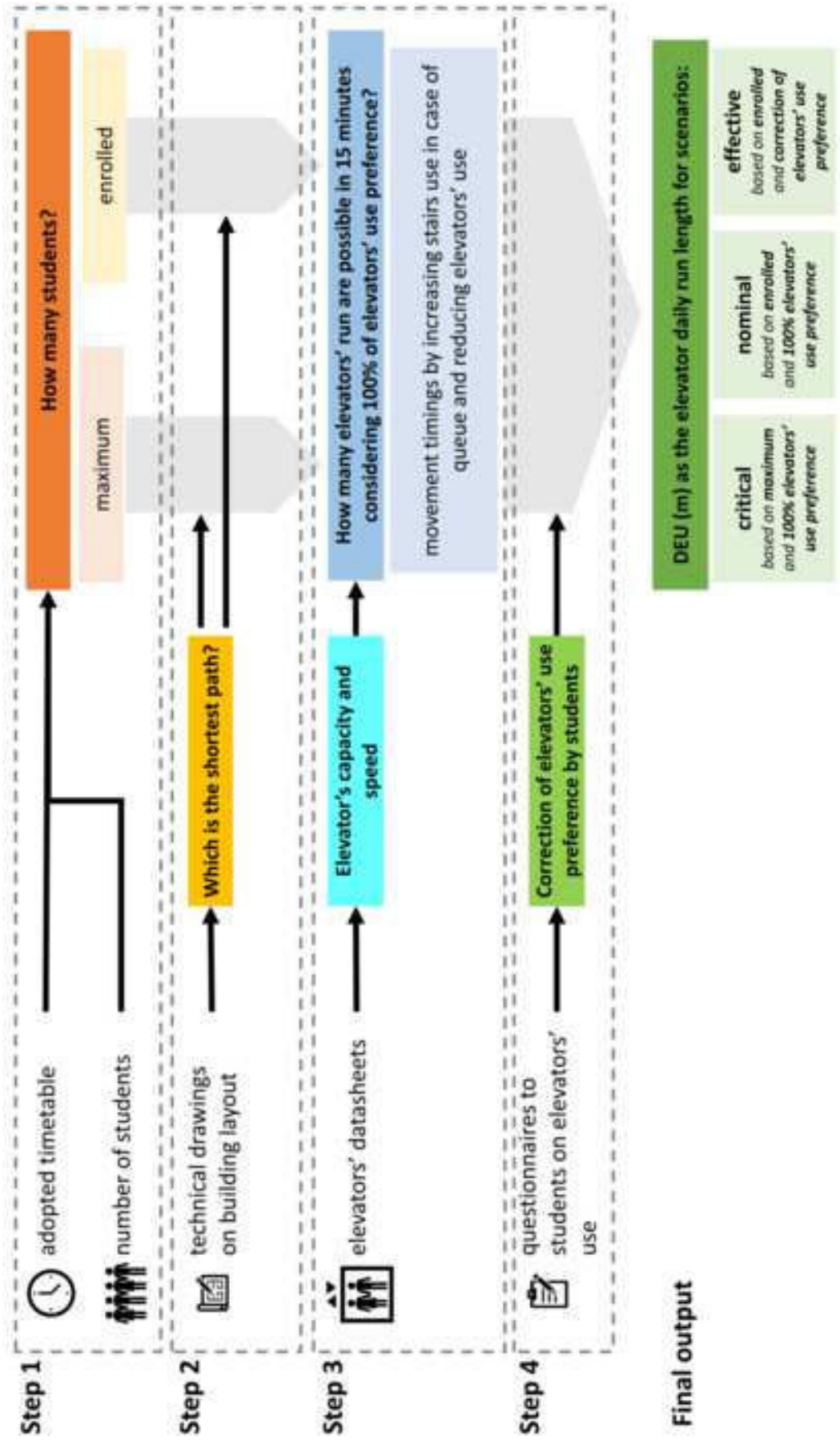


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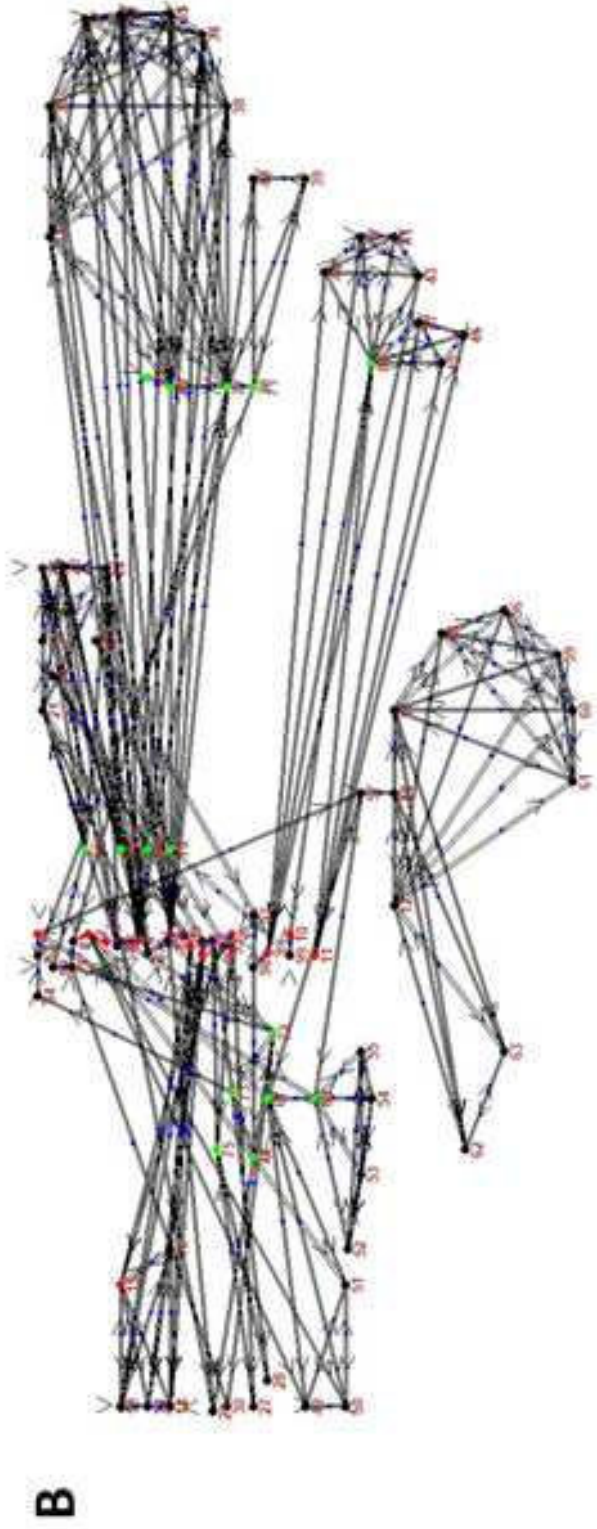
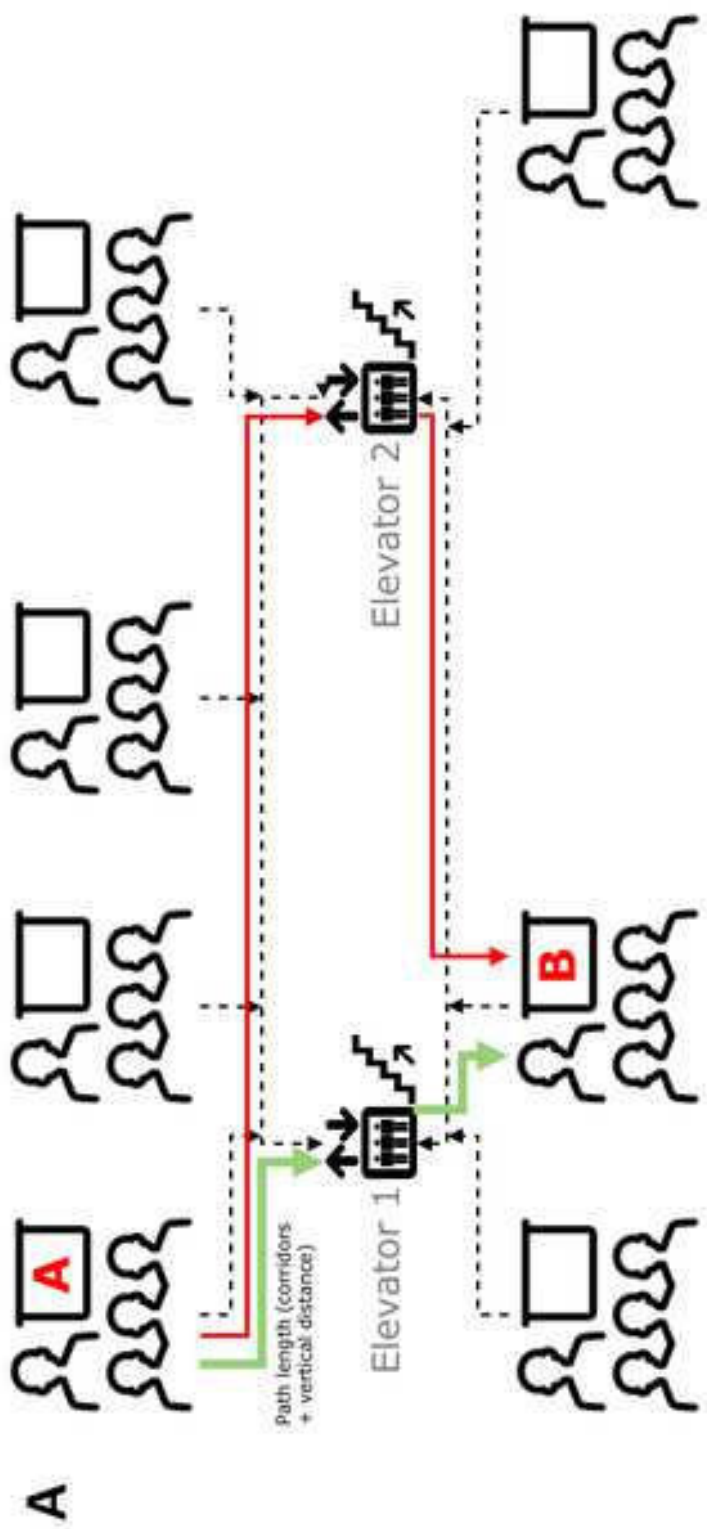


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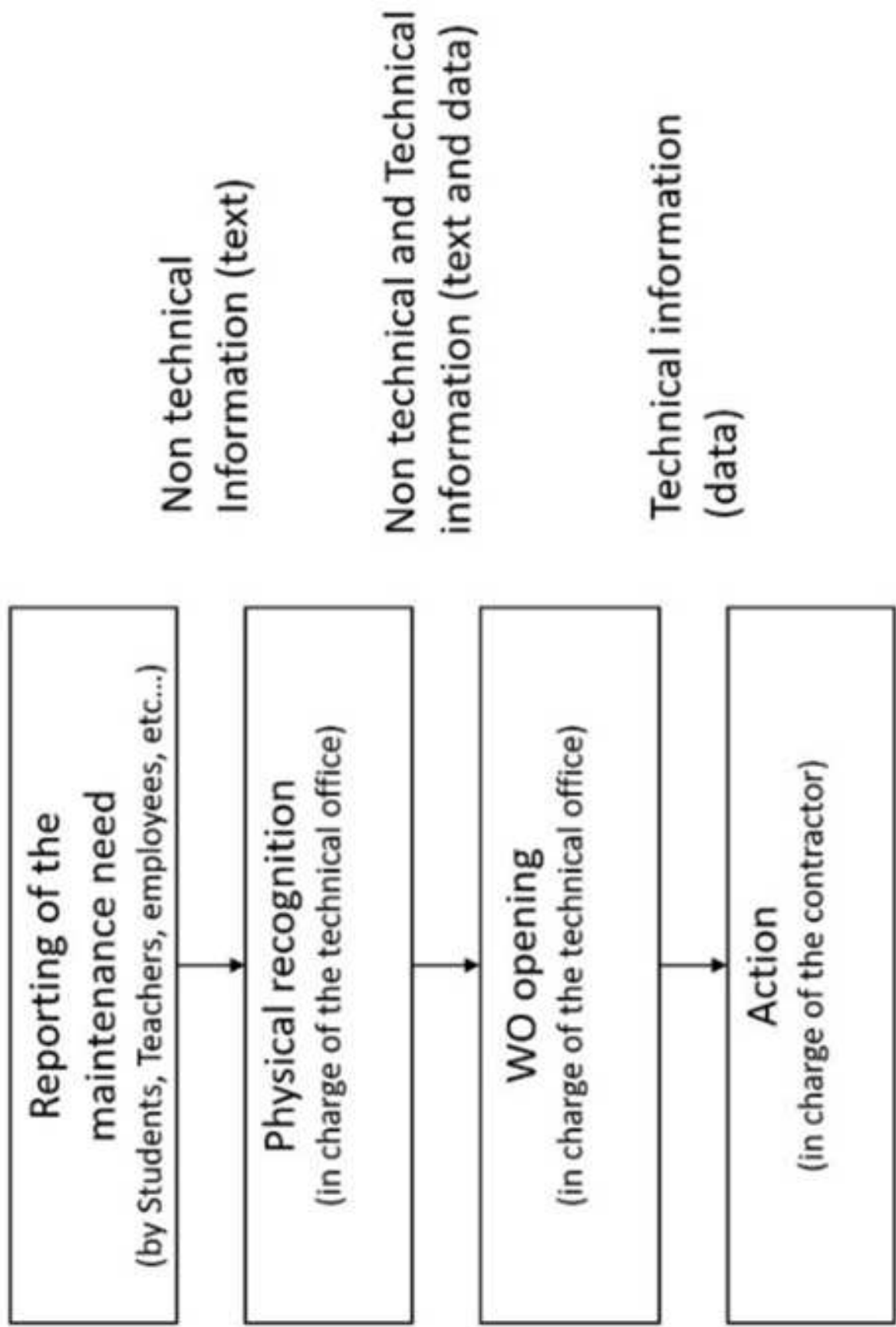


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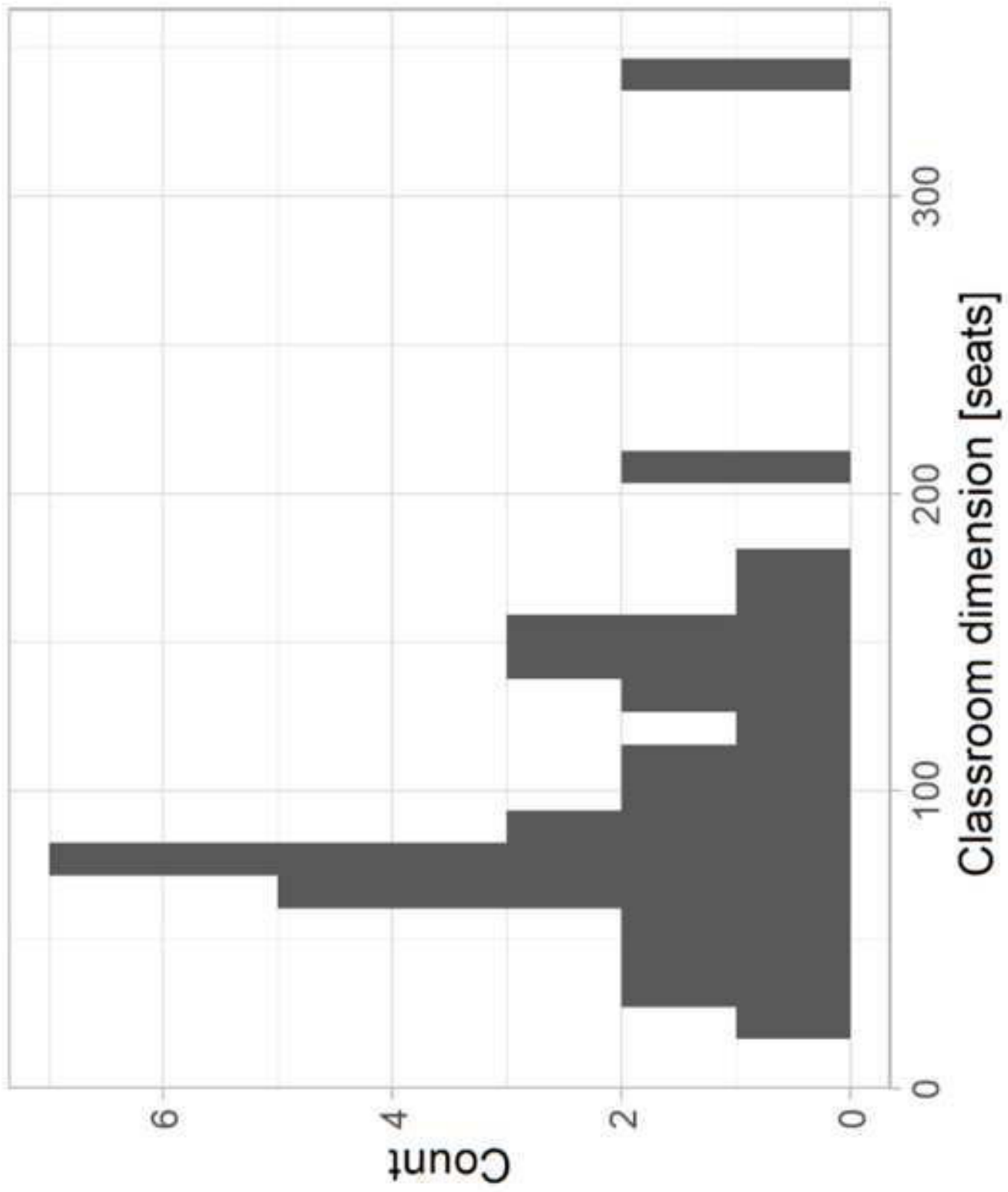


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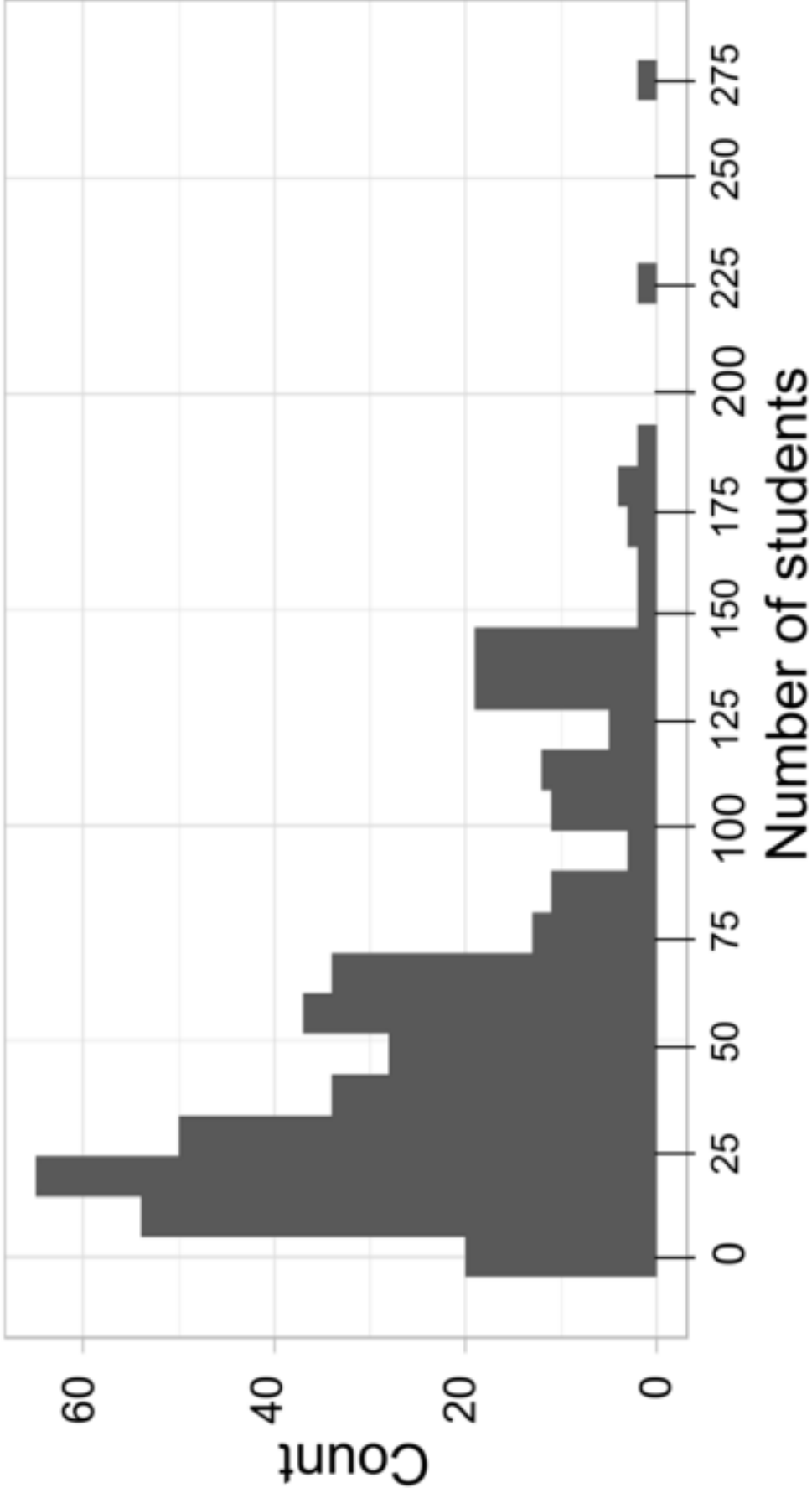
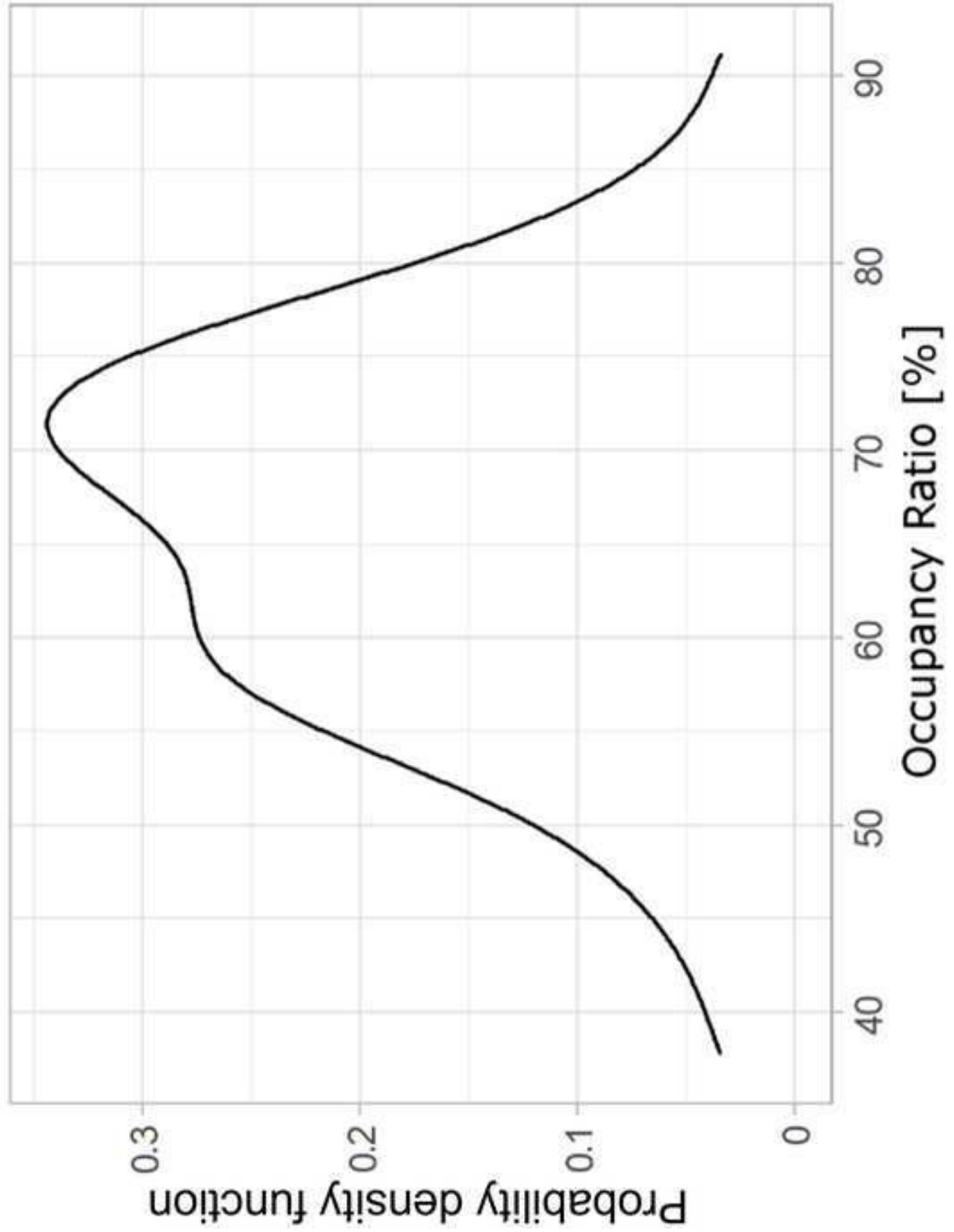


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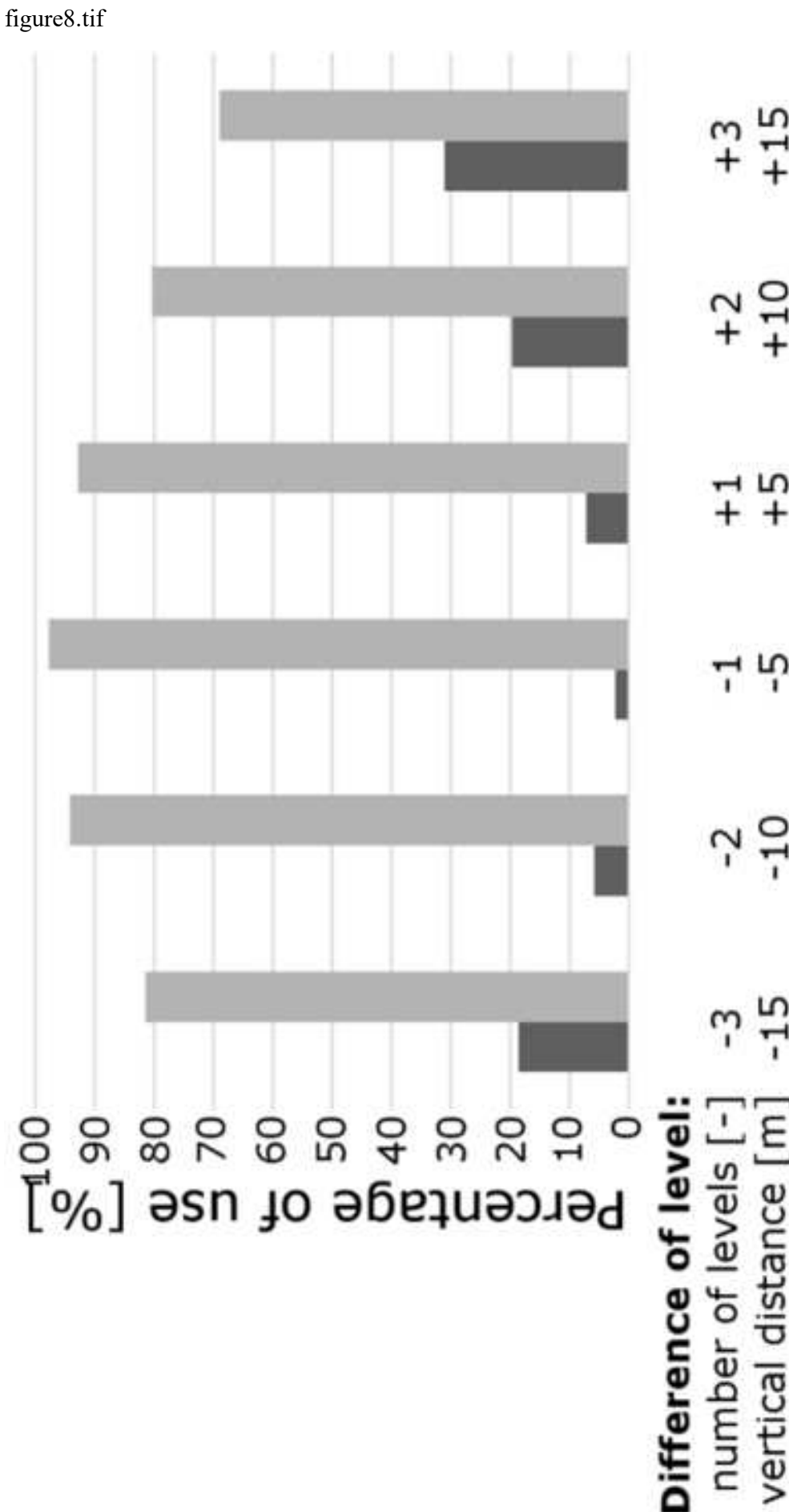


figure 10

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Figure10_new.png

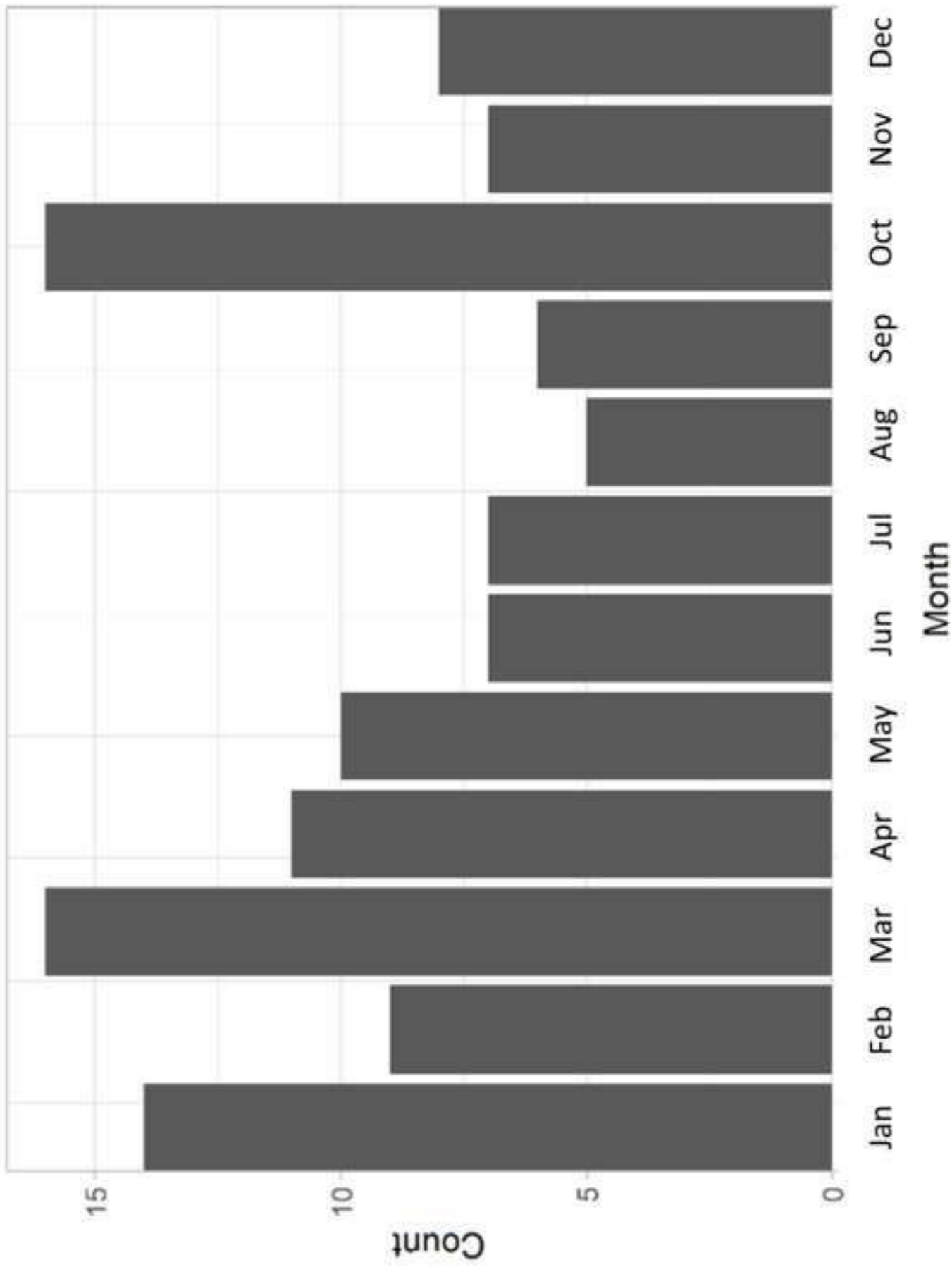


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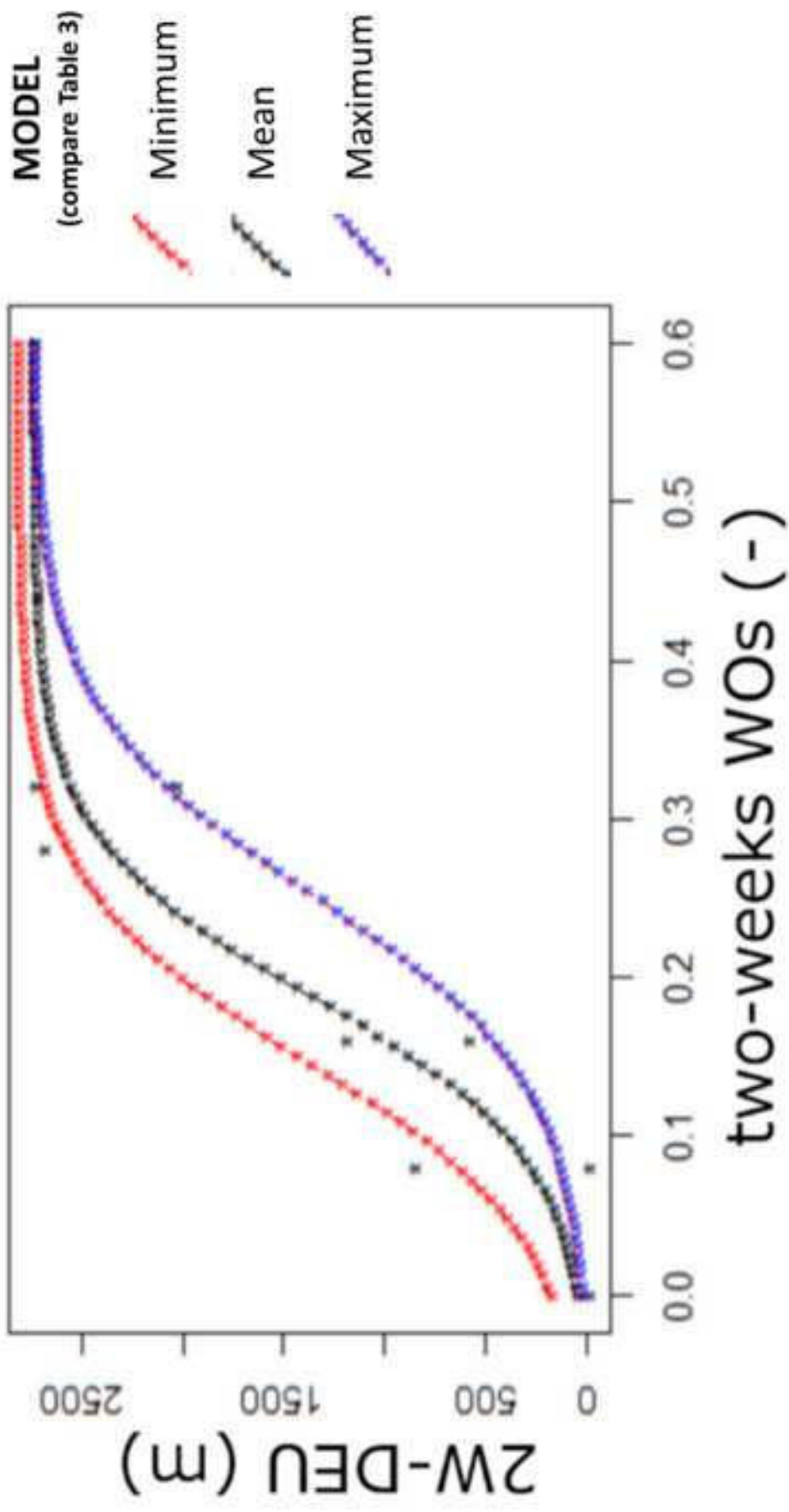


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